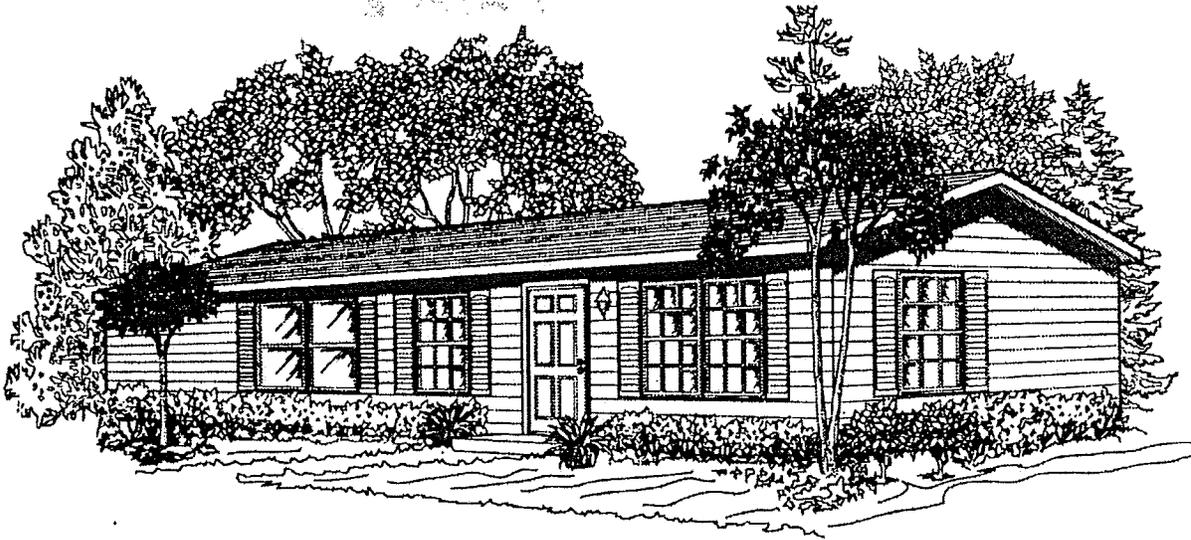


6/8/04



Fleetwood

Installation Manual

Wind Zone I SINGLE SECTION

Revised June 30, 2004

A COPY OF THIS MANUAL MUST REMAIN WITH THE
HOME FOR REFERENCE BY OCCUPANT

© Copyright 2004 by Fleetwood Enterprises, Inc.

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

TABLE OF CONTENTS

Foreword	ii
Chapter 1 - Introduction	1
Introduction, Before You Begin, Zone Maps, Material Specifications	
Chapter 2 - Definitions	7
Chapter 3 - Site Preparation	9
Zones, Site Grading, Vegetation Control, Soil Bearing Capacity	
Chapter 4 - Foundation	11
Footing Pads & Piers, Concrete & Metal Piers, Perimeter Piers, Pier & Tiedown Spacing, Pre-Poured Footings, Mating Line Piers, Piering for Porches & Decks	
Chapter 5 - Installation Procedure	33
Positioning & Leveling Home, Floor & Roof Connections, Ground Anchors & Straps, Bottom Board Repair, Unfinished Gypsum	
Chapter 6 - Installation of Optional Features	43
Interior & Exterior Lights, Ceiling Fans, Telephones, Awnings-Deck-Carport-Patio Covers, Skirting, Pipe Heating Cable, Windows & Door, Axles	
Chapter 7 - Preparation of Appliances	47
Dryer Vent, Air Conditioning, Furnace, Fireplace, Range/Cook Top/Oven, Water Heater, Kitchen Sink, Bath Tub, Shower	
Chapter 8 - Utility System Connection and Testing	49
Electrical Connection, Grounding, Water Connection, Utility Service Test, Gas Test, Water Test, Electrical Test, Drain Test	

The division of topics shown above conforms to NCSBCS/ANSI A225.1 - 94



FOREWORD



TO THE HOMEOWNER:

Thank you for purchasing a Fleetwood manufactured home. This installation manual contains instructions that must be followed for the proper installation of your home. We strongly recommend you review the entire manual.

WARNING

INSTALLATION OF YOUR MANUFACTURED HOME SHOULD BE PERFORMED BY PROFESSIONAL CONTRACTORS WHO HAVE BEEN TRAINED IN SETUP AND INSTALLATION SKILLS. LAYPERSONS UNFAMILIAR WITH THESE SKILLS WHO ATTEMPT INSTALLATION COULD CAUSE PERSONAL INJURY TO THEMSELVES AND OTHERS, AND/OR DAMAGE TO THE HOME. FAILURE TO FOLLOW THE INSTRUCTIONS IN THIS MANUAL MAY AFFECT YOUR WARRANTY COVERAGE.

Fleetwood manufactures and warrants this home to be in compliance with the Federal Manufactured Home Construction and Safety Standards in effect at the time of production. For warranty information see the Fleetwood Home Owner's Guide. To maintain an effective warranty, the home must be installed in accordance with the instructions in this manual.

This home is specifically designed to withstand certain structural, wind, and climate zones. When properly installed and prepared for the prevailing weather conditions at the chosen site, the home will provide a satisfactory and comfortable residence. The home manufacturer is not responsible for the integrity of the home in conditions more rigorous than those for which it is designed. Nor is the home manufacturer responsible for damage caused by failure to adequately prepare the home for extreme temperatures or other climate conditions that may be encountered.

ITEMS REQUIRING YOUR SPECIFIC ATTENTION:

Carefully review the information provided on the following pages prior to installing your home.

SITE PREPARATION - Page 9.

Provides specific information necessary to prepare the site where your home will be located. Please note the information regarding water drainage and ground barrier.

FOOTING PADS - Page 13 & 14.

In areas where the ground is subject to freezing, footing pads must extend below the frost line established by local jurisdictions.

INSTALLATION OF OPTIONAL FEATURES - Page 43.

Review this information prior to the installation of items such as carport, deck, skirting, telephone wiring or television cable.

CLOTHES DRYER VENTING - Page 47.

Access for a dryer vent has been provided in the utility area or room. To aid in preventing condensation problems, the dryer vent duct **must terminate outside** the perimeter of the home.

MAIN PANEL BOX ELECTRICAL CONNECTIONS - Page 49.

Carefully review this entire page to insure that the electrical service is properly connected.

WARNING: A 4-wire feeder system is mandatory . You must have a ground wire connection from the service entrance to the ground bar in the panel box.

FOREWORD

(Cont'd.)

This home is designed to be moved by a specially-equipped truck/tractor. The home may be damaged and the warranty voided if the home is moved, supported or lifted with equipment other than that specifically designed for this purpose.

The drawings and data contained in these instructions are intended to be representative of the product. Design and specifications are subject to change without prior notice.

Should you or the installer have any questions or desire further clarification, please contact your retailer. If the retailer is unable to provide the necessary information, contact the service center.

Marginal Markings

Vertical lines in the margin indicate an addition or a revision from the previous edition of this manual.

Arrows in the margin indicate a portion that has been deleted since the previous edition of this manual.

<p>APPROVED PFS Corporation Madison WI - 9 6/8/04 HUD Manufactured Home Construction & Safety Standard</p>

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

CHAPTER 1

INTRODUCTION

APPROVED
PFS Corporation
Madison WI – 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

AS YOU ARE READING THIS MANUAL, TAKE PARTICULAR NOTICE OF ITEMS THAT ARE WRITTEN IN A **BOLD TEXT**, OR SECTIONS THAT ARE PRECEDED BY THE FOLLOWING WORDS:

- WARNING** - MEANS THAT THERE IS THE POSSIBILITY OF PERSONAL INJURY TO YOURSELF AND OTHERS.
- CAUTION** - MEANS THAT THERE IS THE POSSIBILITY OF PHYSICAL DAMAGE TO THE HOME OR ITS COMPONENTS.
- NOTE** - INDICATES TOPICS OF PARTICULAR INTEREST.

WARNING

THIS MANUAL GIVES INSTRUCTIONS FOR THE SAFE INSTALLATION OF A MANUFACTURED HOME. UNIQUE CONDITIONS AT A SPECIFIC INSTALLATION SITE CAN CAUSE SPECIAL PROBLEMS AND REQUIRE PARTICULAR SAFETY PRECAUTIONS. THE INDIVIDUAL SUPERVISING THE INSTALLATION MUST BE EXPERIENCED IN HOME INSTALLATION PROCEDURES IN ORDER TO EVALUATE THE SAFETY IMPLICATIONS OF SUCH MATTERS AS: SOILS, SLOPE, MOISTURE CONDITIONS, INSTALLATION EQUIPMENT, SIZE AND WEIGHT OF THE HOME, ETC. IT IS ESSENTIAL TO PERFORM THE INSTALLATION CORRECTLY AND TO MAINTAIN SAFE WORKING CONDITIONS.

WARNING

THIS HOME WEIGHS SEVERAL TONS! ADEQUATE SUPPORT BLOCKING MUST BE USED TO SAFEGUARD PERSONNEL AND THE STRUCTURE DURING ALL INSTALLATION PROCEDURES. PERSONNEL SHOULD NOT BE PERMITTED TO WORK UNDER THE HOME WHERE INJURY MIGHT RESULT SHOULD THE HOME ACCIDENTALLY SLIP DURING THE INSTALLATION PROCESS.

Before beginning to install the home, check with local regulatory agencies for codes or regulations which may affect procedures in this manual and entries on the Compliance Certificate. Only qualified service personnel should be allowed to test the various utility systems and the connection of these systems to the on-site services. The laws of some jurisdictions may require that the service personnel possess a license.

This manual depicts the most widely used method of supporting manufactured homes. Other methods which provide equal support at the same locations may be acceptable provided they do not stress the structure or cause distortion to the structure during installation. Also, other products and/or material equal to or better than those indicated may be used.

The home is designed to be supported by individual piers and anchored with tiedown straps. These are collectively referred to as the support and anchoring systems.

INTRODUCTION

(Cont'd.)

Consult the service center before using a support system which does not directly support the main beams and mating line as this may result in damage to the home.

The support system must resist vertical loads from the weight of the home plus temporary extra roof loading (i.e. snow), as well as resisting side loads imposed by wind forces. Consult the Compliance Certificate for design data describing the roof and wind load resistance

Determine the appropriate support system for local site and wind exposure conditions.

On certain pages of this manual, you will see the seal of a professional engineer. Federal guidelines only require the seal from one state to be displayed, but the details herein apply to all of the United States.

Should you have any questions or desire further clarification, please contact the retailer or the regional service center. (See Chapter 2)



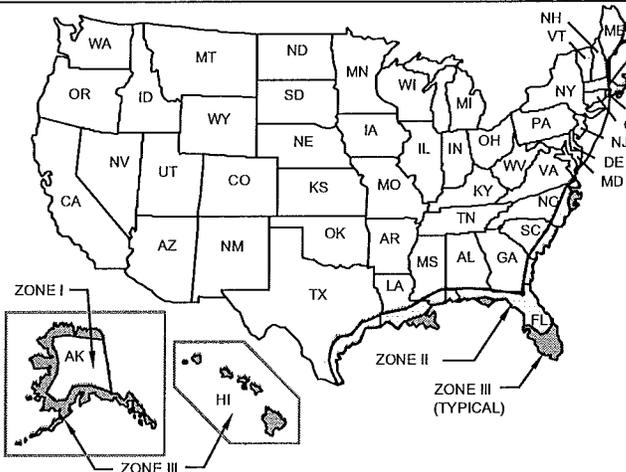
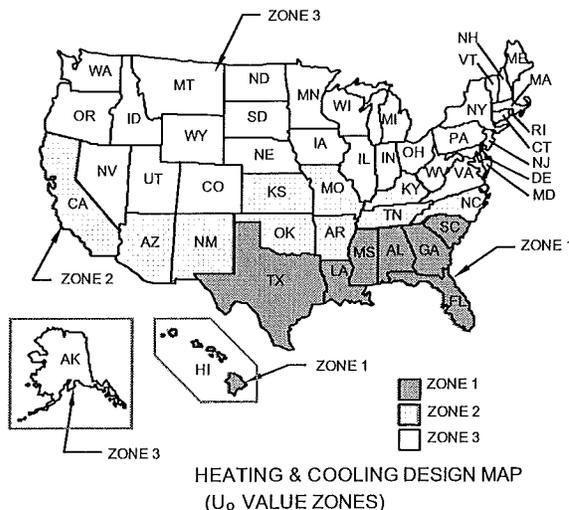
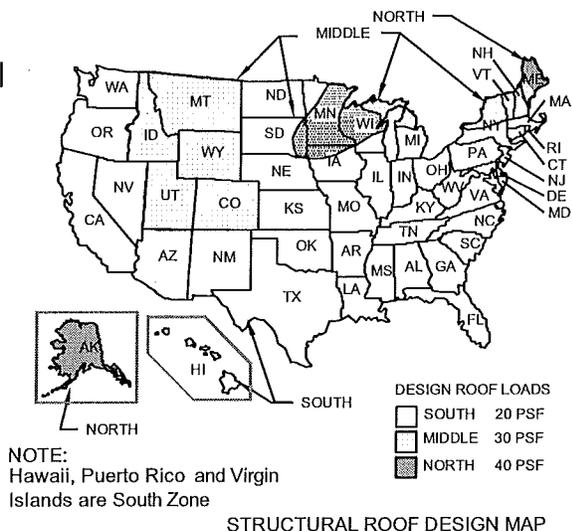
BEFORE YOU BEGIN.....

Carefully review the documents behind the flap in the back of this manual prior to installation of this home.

1. **COMPLIANCE CERTIFICATE:** The Compliance Certificate can be found either on a wall in the master bedroom closet or on a door under the kitchen sink. A copy of the Certificate is included in this manual so you can reference the structural, roof load, thermal, and wind designs.
2. **FLOOR PLAN:** This document is the approved floor plan of the home and includes information regarding minimum pier capacities for mating line piers, pertinent electrical information, and detailed structural requirements required by the Federal Manufactured Home Construction and Safety Standards.
3. **UTILITY SCHEMATICS:** These documents are the approved utility schematics and show the configuration of the different utility systems in the home--water, drain, and gas. The drain schematic will indicate any portions of the drain system that require site installation for final assembly. Field assembly is necessary for any "shipped loose" system parts that are indicated by an asterisk (*).
4. **INSTALLATION MANUAL SUPPLEMENTS:** Supplemental pages may be included with this manual outlining special features in the home that are not covered in the manual or that differ from details in the manual.
5. **DESIGN ZONE MAPS:** The Design Zone Maps for roof loads, heat and cooling, and structural wind zones are shown on page 4 of the manual. Review these maps and the information on the Compliance Certificate to determine if the home site location is within the acceptable boundaries. The boundaries for structural Wind Zones II and III have been listed by state and county to further clarify Wind Zone boundaries.
6. **WIND ZONES:** Wind zone listings are also found on page 4 of the manual.
7. **ROOF LOAD**
 - a) The roof load for which a home is labeled is a maximum. For example: A home labeled for 40 psf live load (L.L.) may be installed at any roof load not exceeding 40 psf.
 - b) Homes labeled for roof L.L. over 20 psf that are installed in the 20 psf zone may omit the perimeter piling requirement.

<p>APPROVED PFS Corporation Madison WI - 9 6/8/04 HUD Manufactured Home Construction & Safety Standard</p>
--

ZONE MAPS OF THE UNITED STATES



Wind Zone I consists of those areas of the United States and its territories that are not identified as being in Wind Zone II or III.

(Wind Zone I has no equivalent MPH rating)

WIND ZONE II (100 MPH)
The following local governments listed by state (counties / parishes, unless specified otherwise) are within Wind Zone II:

- | | | | | | | | | | | | | | | |
|---|--|---|--|---|---|---|--|--|--|---|--|--|--|---|
| Alabama
Baldwin
Mobile | North Carolina
Beaufort
Brunswick
Camden
Chowan
Columbus
Craven
Currituck
Jones | South Carolina
Beaufort
Berkeley
Charleston
Colleton
Dorchester | Texas
Arkansas
Brazoria
Calhoun
Cameron
Chambers
Galveston
Jefferson
Kenedy | Virginia - The cities of:
Chesapeake
Norfolk
Portsmouth | Florida
Broward
Charlotte
Collier
Dade
Franklin
Gulf
Hendry | Louisiana
Jefferson
La Fourche
Orleans
Plaquemines | North Carolina
Carteret
Hyde | Virginia
New Hanover
Onslow
Pamlico
Pasquotank
Pender
Perquimans
Tyrrell
Washington | Georgia
Bryan
Camden
Chatham | South Carolina
Georgetown
Horry
Jasper
Williamsburg | Florida
Lee
Martin
Manatee
Monroe
Palm Beach
Pinellas
Sarasota | Louisiana
St. Bernard
St. Charles
St. Mary
Terrebonne | North Carolina
Dare | |
| Georgia
Livingston
Pointe Coupee
St. Helena
St. James
St. John the Baptist
St. Landry
St. Martin
St. Tammany | Texas
Kleberg
Matagorda
Nueces
Orange
Refugio
San Patricio
Willacy | Florida
All counties except those identified as being within Wind Zone III | Virginia
Princess Anne
Virginia Beach | Florida
Franklin
Gulf
Hendry | Louisiana
St. Bernard
St. Charles
St. Mary
Terrebonne | North Carolina
Dare | Virginia
Princess Anne
Virginia Beach | Georgia
Bryan
Camden
Chatham | South Carolina
Georgetown
Horry
Jasper
Williamsburg | Florida
Broward
Charlotte
Collier
Dade
Franklin
Gulf
Hendry | Louisiana
Jefferson
La Fourche
Orleans
Plaquemines | North Carolina
Carteret
Hyde | Virginia
New Hanover
Onslow
Pamlico
Pasquotank
Pender
Perquimans
Tyrrell
Washington | Georgia
Livingston
Pointe Coupee
St. Helena
St. James
St. John the Baptist
St. Landry
St. Martin
St. Tammany |
| Louisiana
Acadia
Allen
Ascension
Assumption
Calcasieu
Cameron
East Baton Rouge
East Feliciana
Evangeline
Iberia
Iberville
Jefferson Davis
LaFayette | Texas
Kleberg
Matagorda
Nueces
Orange
Refugio
San Patricio
Willacy | Florida
All counties except those identified as being within Wind Zone III | Virginia
Princess Anne
Virginia Beach | Florida
Franklin
Gulf
Hendry | Louisiana
St. Bernard
St. Charles
St. Mary
Terrebonne | North Carolina
Dare | Virginia
Princess Anne
Virginia Beach | Georgia
Bryan
Camden
Chatham | South Carolina
Georgetown
Horry
Jasper
Williamsburg | Florida
Broward
Charlotte
Collier
Dade
Franklin
Gulf
Hendry | Louisiana
Jefferson
La Fourche
Orleans
Plaquemines | North Carolina
Carteret
Hyde | Virginia
New Hanover
Onslow
Pamlico
Pasquotank
Pender
Perquimans
Tyrrell
Washington | Georgia
Livingston
Pointe Coupee
St. Helena
St. James
St. John the Baptist
St. Landry
St. Martin
St. Tammany |
| Massachusetts
Barnstable
Bristol
Dukes | Texas
Kleberg
Matagorda
Nueces
Orange
Refugio
San Patricio
Willacy | Florida
All counties except those identified as being within Wind Zone III | Virginia
Princess Anne
Virginia Beach | Florida
Franklin
Gulf
Hendry | Louisiana
St. Bernard
St. Charles
St. Mary
Terrebonne | North Carolina
Dare | Virginia
Princess Anne
Virginia Beach | Georgia
Bryan
Camden
Chatham | South Carolina
Georgetown
Horry
Jasper
Williamsburg | Florida
Broward
Charlotte
Collier
Dade
Franklin
Gulf
Hendry | Louisiana
Jefferson
La Fourche
Orleans
Plaquemines | North Carolina
Carteret
Hyde | Virginia
New Hanover
Onslow
Pamlico
Pasquotank
Pender
Perquimans
Tyrrell
Washington | Georgia
Livingston
Pointe Coupee
St. Helena
St. James
St. John the Baptist
St. Landry
St. Martin
St. Tammany |
| Mississippi
George
Hancock
Harrison | Texas
Kleberg
Matagorda
Nueces
Orange
Refugio
San Patricio
Willacy | Florida
All counties except those identified as being within Wind Zone III | Virginia
Princess Anne
Virginia Beach | Florida
Franklin
Gulf
Hendry | Louisiana
St. Bernard
St. Charles
St. Mary
Terrebonne | North Carolina
Dare | Virginia
Princess Anne
Virginia Beach | Georgia
Bryan
Camden
Chatham | South Carolina
Georgetown
Horry
Jasper
Williamsburg | Florida
Broward
Charlotte
Collier
Dade
Franklin
Gulf
Hendry | Louisiana
Jefferson
La Fourche
Orleans
Plaquemines | North Carolina
Carteret
Hyde | Virginia
New Hanover
Onslow
Pamlico
Pasquotank
Pender
Perquimans
Tyrrell
Washington | Georgia
Livingston
Pointe Coupee
St. Helena
St. James
St. John the Baptist
St. Landry
St. Martin
St. Tammany |
| Mississippi
George
Hancock
Harrison | Texas
Kleberg
Matagorda
Nueces
Orange
Refugio
San Patricio
Willacy | Florida
All counties except those identified as being within Wind Zone III | Virginia
Princess Anne
Virginia Beach | Florida
Franklin
Gulf
Hendry | Louisiana
St. Bernard
St. Charles
St. Mary
Terrebonne | North Carolina
Dare | Virginia
Princess Anne
Virginia Beach | Georgia
Bryan
Camden
Chatham | South Carolina
Georgetown
Horry
Jasper
Williamsburg | Florida
Broward
Charlotte
Collier
Dade
Franklin
Gulf
Hendry | Louisiana
Jefferson
La Fourche
Orleans
Plaquemines | North Carolina
Carteret
Hyde | Virginia
New Hanover
Onslow
Pamlico
Pasquotank
Pender
Perquimans
Tyrrell
Washington | Georgia
Livingston
Pointe Coupee
St. Helena
St. James
St. John the Baptist
St. Landry
St. Martin
St. Tammany |

WIND ZONE III (110 MPH)
The following local governments listed by State (counties / parishes, unless specified otherwise) are within Wind Zone III:

- | | | | | | |
|---|---|---|---|---|-------------|
| Florida
Broward
Charlotte
Collier
Dade
Franklin
Gulf
Hendry | Louisiana
Jefferson
La Fourche
Orleans
Plaquemines | North Carolina
Carteret
Hyde | Lee
Martin
Manatee
Monroe
Palm Beach
Pinellas
Sarasota | St. Bernard
St. Charles
St. Mary
Terrebonne | Dare |
|---|---|---|---|---|-------------|

The following states and territories are within Wind Zone III:
State of Hawaii

- Alaska, coastal regions between the 90 mph isotach on ASCE 7-88 wind map and the coast
- U.S. Territories:**
 - America Samoa
 - Northern Mariana Islands
 - Trust Territory of Pacific Islands
 - Guam
 - Puerto Rico
 - U.S. Virgin Islands

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

SPECIFICATIONS FOR INSTALLER SUPPLIED MATERIALS

	MATERIAL	SPECIFICATIONS
PIERS:		
	COMMERCIAL METAL PIER	Available in various heights and base widths listed and stamped with maximum load capacity.
	CONCRETE BLOCK	Hollow load bearing concrete masonry blocks conforming to ASTM Designation C90, Grade N. Nominal 8" x 8" x 16". Minimum 8,000 lbs. capacity (Not considering footings).
FOOTING PADS AND RUNNER:		
	CONCRETE	Nominal 4" pre-cast concrete without reinforcement with a 28 day compressive strength at least 3,000 PSI.
	PLYWOOD	2 pieces nominal 3/4" (23/32" actual) plywood (APA Rated Sheathing, Exposure 1, PS 1) pressure treated for soil contact in accordance with AWPB-FDN or AWWA C-9.
	WOOD	Nominal 2 x 12 x 24" minimum pressure treated lumber #2 grade any wood specie. (AWPA C2 treatment or equivalent) A single wood pad with 3,000 or higher PSF soil capacity must be minimum #2 Doug-Fir Larch or #2 Southern Pine with minimum 12" base metal pier or 8" x 8" x 16" concrete blocks.
	PLASTIC	Available in various base sizes -- listed with maximum load capacity.
	OPTIONAL CONCRETE RUNNERS	Nominal 6" reinforced concrete.
CAPS AND WEDGES:		
	WOOD WEDGES	3 1/2" min. width x 8" min. length x 1 1/2" max. thickness (may be untreated)
	PLASTIC	Available in various sizes -- listed with maximum load capacity.
	CONCRETE CAP BLOCK	Nominal 2", 3", or 4" x 8" x 16" pre-cast concrete without reinforcement.
	WOOD CAP BLOCK	Nominal 2 x 8 x 16" lumber (may be untreated).
TIEDOWN STRAPS AND GROUND ANCHORS:		
<ul style="list-style-type: none"> a. Main beam diagonal straps. b. Supplemental straps. 	<ul style="list-style-type: none"> 1). Ground anchors should be capable of resisting a minimum total load capacity of 4725 lbs. and a working load capacity of 3150 lbs. minimum. 2). The resistance capability of anchors and anchoring equipment should be certified by a professional engineer, architect or a nationally recognized testing laboratory. This is based on the maximum angle of diagonal tie and/or vertical tie loading the angle of anchor installation, and the type of soil in which the anchor is to be installed. The tiedown straps should be certified in accordance with testing procedures in ASTM Standard Specification D3953-91, Standard Specification for Strapping, Flat Steel and Seals. 	<ul style="list-style-type: none"> c. Ground anchors for all tiedown straps. May be fabricated from steel rod, cable or other similar material.

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

CHAPTER 2 DEFINITIONS

ANCHORS - Part of the anchoring system installed in the ground around the perimeter of the home.

ANCHORING SYSTEM - A combination of ground anchors and tiedown straps designed to resist wind forces. See Chapter 5.

BOTTOM BOARD - Fastened to the underside of the home is a special covering designed to protect against the entry of rodents and moisture as well as to isolate the floor cavity from outside air. This covering was inspected before the home left the manufacturing facility. Any areas damaged or torn during transportation or installation must be resealed.

FOOTING PADS - Part of the support system located at or below ground level. Piers are placed on footing pads, which are made from concrete, treated lumber, or plastic.

PIERS - Part of the support system installed on footing pads under the main beams or perimeter of the home. Piers are completed with cap blocks and wood wedges. Piers are made from concrete blocks, steel or concrete stands.

SUPPORT SYSTEM - A combination of footings, piers, caps and wedges placed beneath the home to provide support. See Chapter 4.

TIEDOWN STRAP - Part of the anchoring system consisting of steel straps that connect the home to the anchors.

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

If you have any questions concerning definitions, terminology or other related installation issues, please contact the Regional Service Center located nearest you.

Regional Service Centers:

Western Region 877-322-2412
Riverside, CA

Central Region 877-538-8576
Waco, TX

Eastern Region 866-231-9586
Douglas, GA

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

CHAPTER 3 SITE PREPARATION

CAUTION

WHERE YOU LOCATE YOUR HOME IS EXTREMELY IMPORTANT. CAREFULLY REVIEW THE FOLLOWING ITEMS BEFORE CHOOSING A LOCATION.

STRUCTURAL, WIND AND CLIMATIC ZONES

Refer to a copy of the Compliance Certificate for this home and zone maps to determine that the home's location is within the specified zones and boundaries.

WATER DRAINAGE AND SITE GRADING

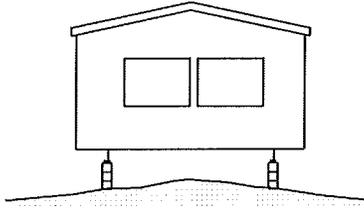
Make sure the home site is properly graded and sloped to prevent water and moisture from collecting under the home. Rain and irrigation water must not be allowed to flow under the home. If the home is set over a crawl space or a basement provide water drainage away from the underside of the home. Locate the home an adequate distance from streams and rivers. If the home is placed on any fill material, such material should be clean and properly compacted before any pads or footings are located.

Controlling the water and moisture under your home will greatly improve the stability of the footings and piers that support the home.

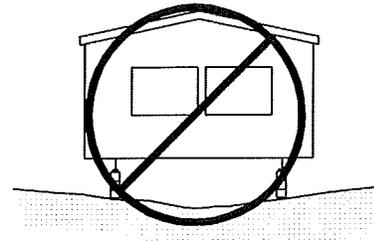
CAUTION

CONTINUOUS STANDING WATER UNDER THE HOME CAN RESULT IN CONDENSATION PROBLEMS AND AFFECT THE HOME'S WARRANTY. EXCESSIVE WATER IN THE SOIL UNDER THE HOME WILL ALSO AFFECT THE COMFORT LEVEL IN YOUR HOME AND CAUSE DETERIORATION.

DO crown and grade site to slope away from the home.

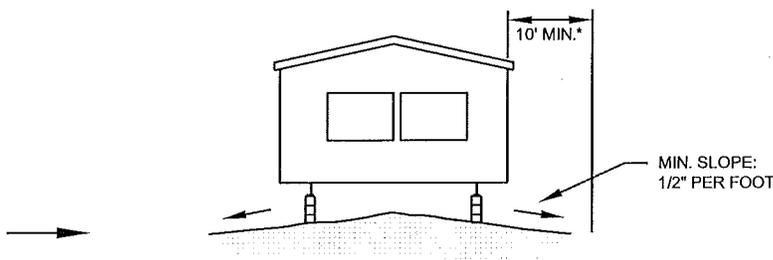


DO NOT grade site or set the home so that water collects beneath the home.



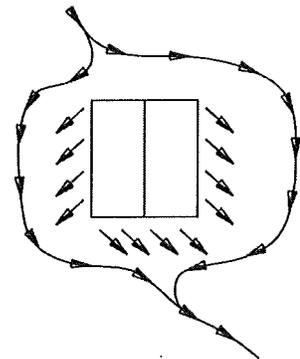
GROUND MOISTURE BARRIER

Ground moisture-vapor retarder is not required for this home and should not be used to correct poor drainage from under the home. Retarder, if used, should only be used in addition to proper grading and drainage described above.



Home sites shall be prepared so that there will be no depressions in which surface water shall accumulate beneath the home. The area of the site covered by the manufactured home shall be graded, sloped or mechanically designed so as to provide drainage from beneath the home.

ELEVATION



Natural drainage should be diverted around the home.

PLAN VIEW

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

SITE PREPARATION (cont'd.)

VEGETATION CONTROL

Cut back low hanging tree branches, bushes and other vegetation and debris which could scrape walls and roof when the home is installed. Consider future growth and possible swaying movement of branches in projected wind, snow or ice conditions. Remove all thick, lawn-type vegetation, tall grasses and brush from under the home site.

This will make it easier to place footings and piers. Any debris that could become termite infested should be removed completely from the home site and surrounding area.

UTILITY LOCATIONS

Review the location of utility inlets for water, gas and electricity and the outlet for the sewer connection. Evaluate the site location for any provided utility connections and determine there are no obstructions to making these connections to the home.

SOIL BEARING VALUES

Many local building jurisdictions have soil-bearing values available in pounds per square foot (psf). To ensure the home footing sizes and piers are adequate to support the home, you must obtain the following information: (1) soils investigation and analysis of the site, (2) compliance with the local building code, or (3) competent opinion by a local registered professional engineer or building official. If none of this information is available, use the procedure shown below to determine the soil-bearing capacity.

If the procedure below is not used, all footing sizes and piers shall be determined by the 1000 pounds per square foot soil capacity columns as indicated in Chapter 4.

PROCEDURE TO DETERMINE THE SOIL BEARING CAPACITY

The following method is suggested for determining the allowable soil bearing capacity to be used in the sizing of footings. Such a method is only an approximation, and the results should be properly interpreted.

1. Obtain a pocket penetrometer. May be obtained by contacting Manufactured Housing Resources, PO Box 9 Nassau, DE 19969, 1-302-645-5552.
2. Test an area adjacent to, or within 10 feet of, the perimeter of the home.
3. Dig down to undisturbed soil a minimum of 4 inches. Uncover an area of at least one square foot.
4. Using the pocket penetrometer, take at least seven readings.
5. Take an average of the middle five readings, disregarding the highest and the lowest readings. Round this average down to the nearest soil bearing value. Use this value for determining minimum footing sizes.
6. Drive a wooden stake beside the test area in the event an inspector desires to verify the results.

<p>APPROVED PFS Corporation Madison WI - 9 6/8/04 HUD Manufactured Home Construction & Safety Standard</p>

CAUTION

MOST SOIL PENETROMETERS READ IN TSF (TONS PER FOOT) NOT PSF (POUNDS PER FOOT). 1 TSF = 2000 PSF

CAUTION

IF THERE IS ANY EVIDENCE THAT THE SOILS UNDER THE HOME ARE OF THE EXPANSIVE TYPE (SUCH AS A DRY CLAY THAT SWELLS WHEN WATER IS APPLIED), SPECIAL ANALYSIS WILL BE REQUIRED. CONTACT A LOCAL ENGINEER FOR ADDITIONAL GUIDANCE.

NOTE

DEPENDING ON THE SITE LOCATION, YOU MAY WANT TO APPROXIMATELY LOCATE FOOTING PADS, PIER BLOCKS OR STANDS, ANCHORS AND TIEDOWN STRAPS THAT MIGHT BE DIFFICULT TO PLACE AFTER THE SECTIONS OF THE HOME ARE IN THEIR FINAL POSITION.

CHAPTER 4

FOUNDATION FOOTING PADS AND PIERS

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
**HUD Manufactured
Home
Construction &
Safety Standard**

FOOTING PADS

Footings are required under each pier to distribute the home load to the ground. The size of the footing is determined by the allowable soil bearing pressure and load each pier has to carry. The details in this section provide the available configurations for concrete block and metal piers.

Footing sizes and materials other than those shown in this manual (including plywood or plastic) may be used as long as the area of the footing is appropriate for the pier load and allowable soil bearing value at the site. Plywood pads must be two pieces each 3/4" min. thickness and used in similar configurations to 2 x 12 x 24" wood pads. (i.e., 2 pieces of 3/4" x 12 x 24 equals one piece of 2 x 12 x 24). ABS Plastic pads of equivalent bearing area are acceptable substitutions when used according to the pad manufacturer's instructions.

Check with local building authorities for home installation requirements due to ground conditions. In areas where the ground is subject to freezing, the footing pads must extend below the frost line established by local jurisdiction. See pages 13 and 14 for frost line information.

PIERS

The piers used must be strong enough to transmit the vertical load (including the weight of the home, its furnishings, and temporary roof loading) to the foundation surface below.

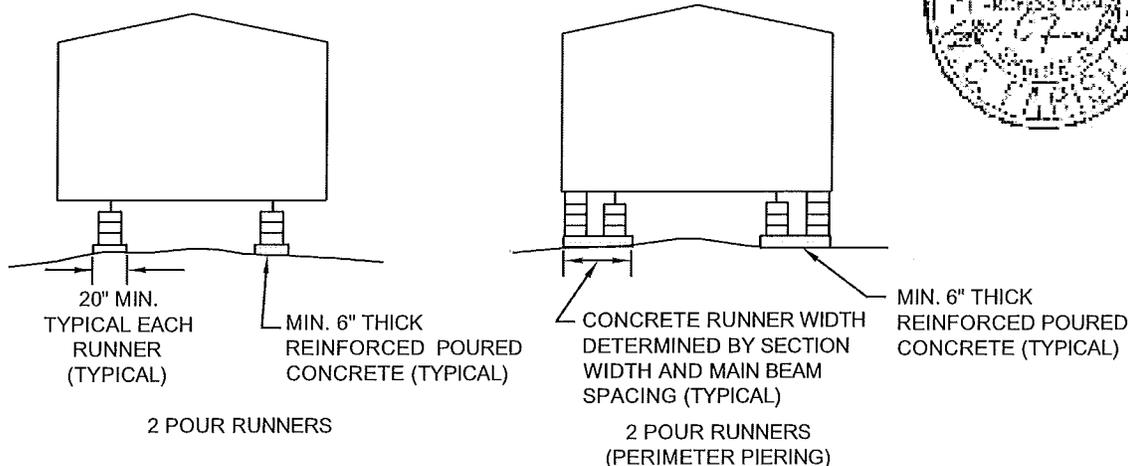
Pier spacings other than those shown in this manual may also be used as long as spacing does not exceed the maximum pier spacing shown.

Pier designs and heights shown in this manual can be used on flat or sloping ground.

OPTIONAL POURED CONCRETE RUNNERS

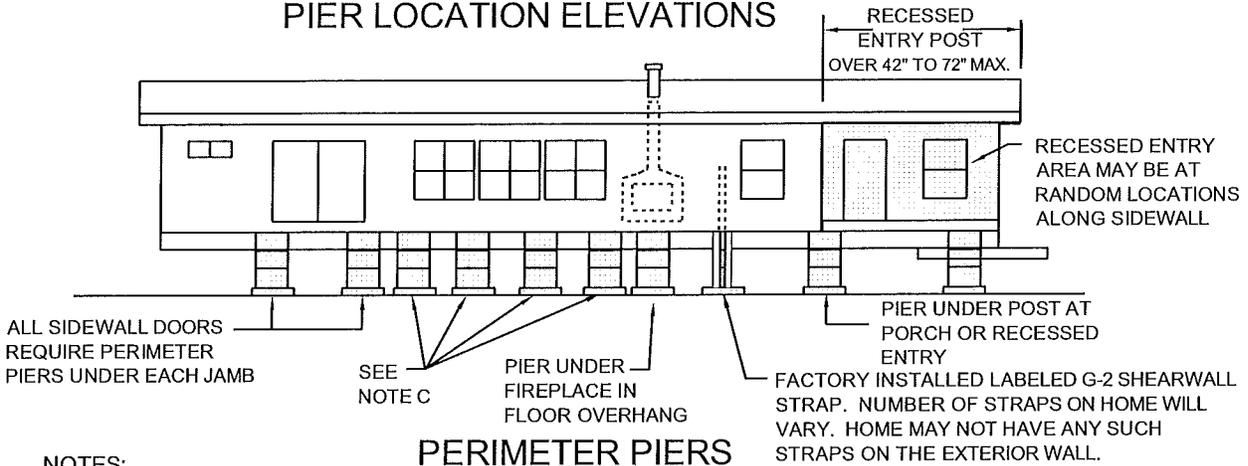
Concrete runners full-length or transverse of the home may be considered as an alternate pier support system to individual concrete or wood footings. Common full-length concrete runners are shown below. When using transverse runners, they should extend from sidewall to sidewall at the spacing shown in the diagram. Provide additional poured runners at the mating line for piers at the ridge beam support post locations.

Before these methods are used, be sure they are adequate for the site location and permitted by the applicable local code. The size and spacing of reinforcing bar must be designed by others. To determine pier spacing for concrete runner use the pages for "Pre-Poured Concrete Footings" elsewhere in this manual. Example: for 20" wide concrete runners, use pier spacing for 20" x 20" footings.



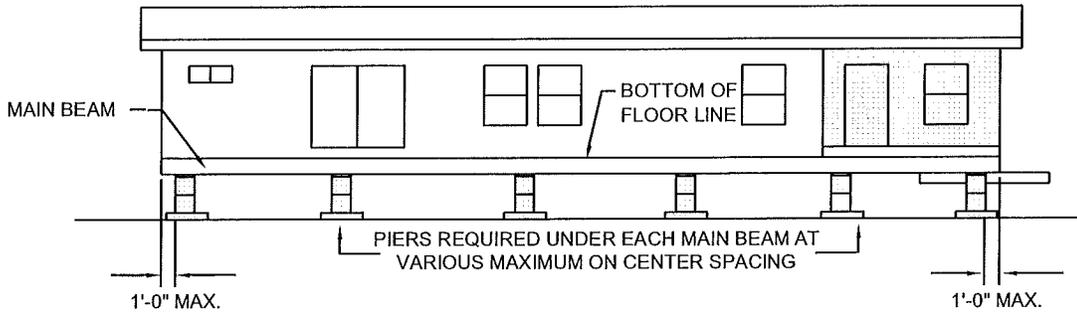
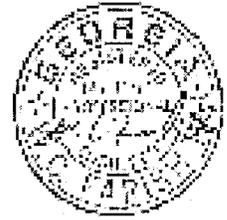
NOTE: INSTALLATIONS PROPOSING DIFFERENT DETAILED SPECIFICATIONS (SUCH AS BLOCK SIZE OR LOADS) SHOULD BE JUSTIFIED BY ENGINEERING DATA, DETAILS, PLANS AND/OR TEST DATA MUST BE SUBMITTED TO THE LOCAL ENFORCEMENT AGENCY FOR APPROVAL. ALTERNATE FOUNDATION DESIGNS WHICH ARE PREPARED BY A REGISTERED PROFESSIONAL ENGINEER OR ARCHITECT MAY BE USED INSTEAD OF DETAILS SHOWN HEREIN WHEN APPROVED BY LOCAL AGENCIES.

PIER LOCATION ELEVATIONS



NOTES:

- A) See pages 15 and 16 for minimum footing requirements for labeled perimeter piers and labeled G-2 shearwall strap.
- B) The perimeter piers shown above are not required if full perimeter piercing is part of the home support and the location of the perimeter piers are within 1 foot of the indicated locations. Exception: A perimeter pier must be installed at a labeled G-2 strap location. Perimeter piercing charts may also be used for permanent foundations.
- C) Sidewall windows, 30" or greater in width, in combinations of three or more require piers under each jamb and center stud.
 Sidewall windows, 60" or greater in width, in combinations of two or more require piers under each jamb and center stud.
 Sidewall windows, 72" or greater in width, used singly or in combination, require piers under each jamb (and center stud, if applicable).
 As an alternate to these requirements, a 4 x 4 beam may be used with perimeter pier spans not exceeding 8'-0".

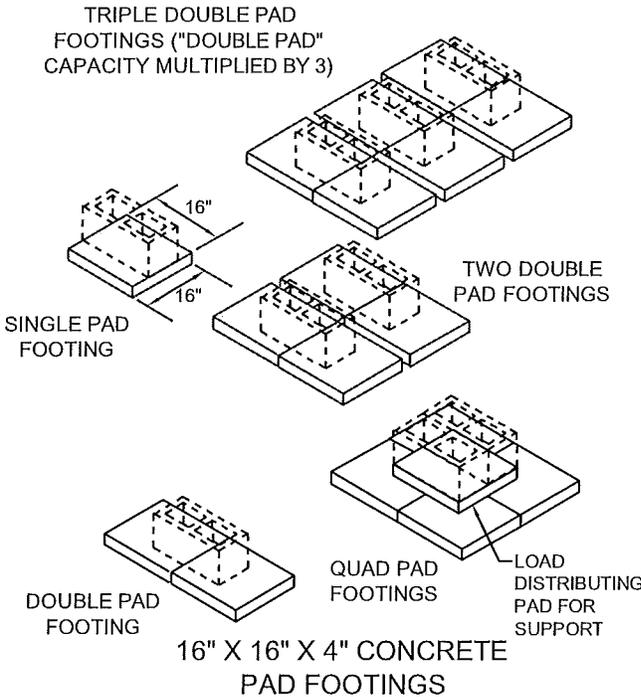


MAIN BEAM PIERS

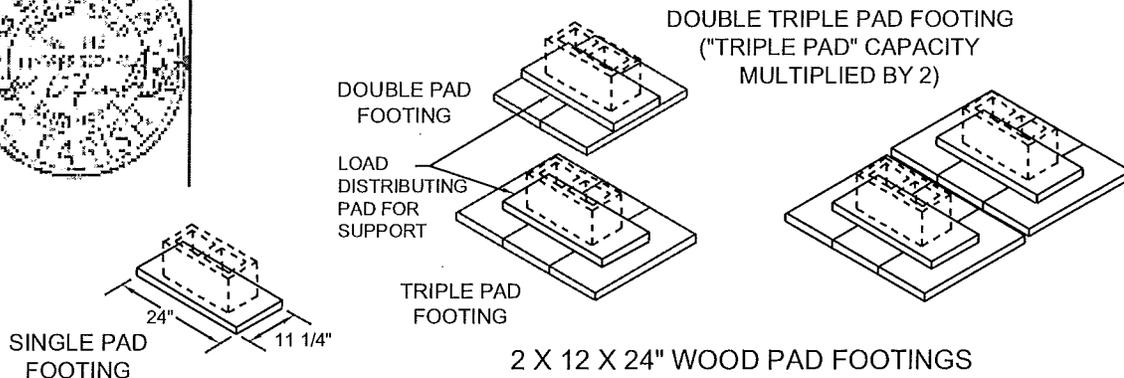
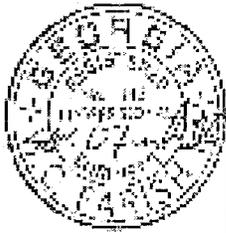
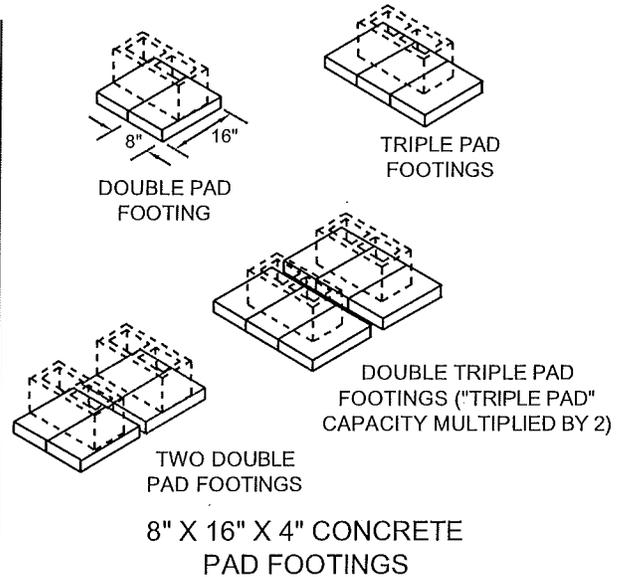
APPROVED
PFS Corporation
Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

FOUNDATION FOOTINGS WITH CONCRETE BLOCK PIERS

Double concrete block piers may be used on any pad that covers at least 16" x 16".
All piers shall be placed in the center of the footing configuration.

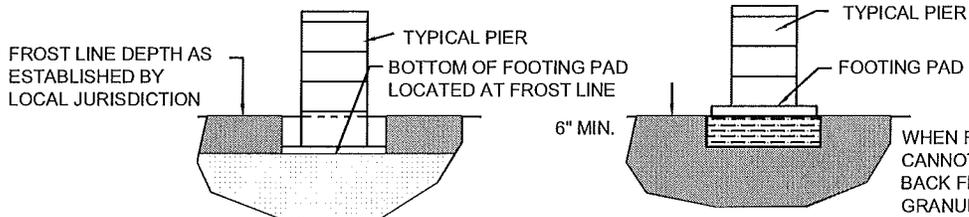


8x16x4" concrete pads may not be used alone.
They must be used in configurations of at least two pads.



FOOTINGS AND FROST LINES

In areas where the ground is subject to freezing, frost heaving can lead to unleveling and potential damage to the home. Follow these details in areas where the ground is subject to freezing.

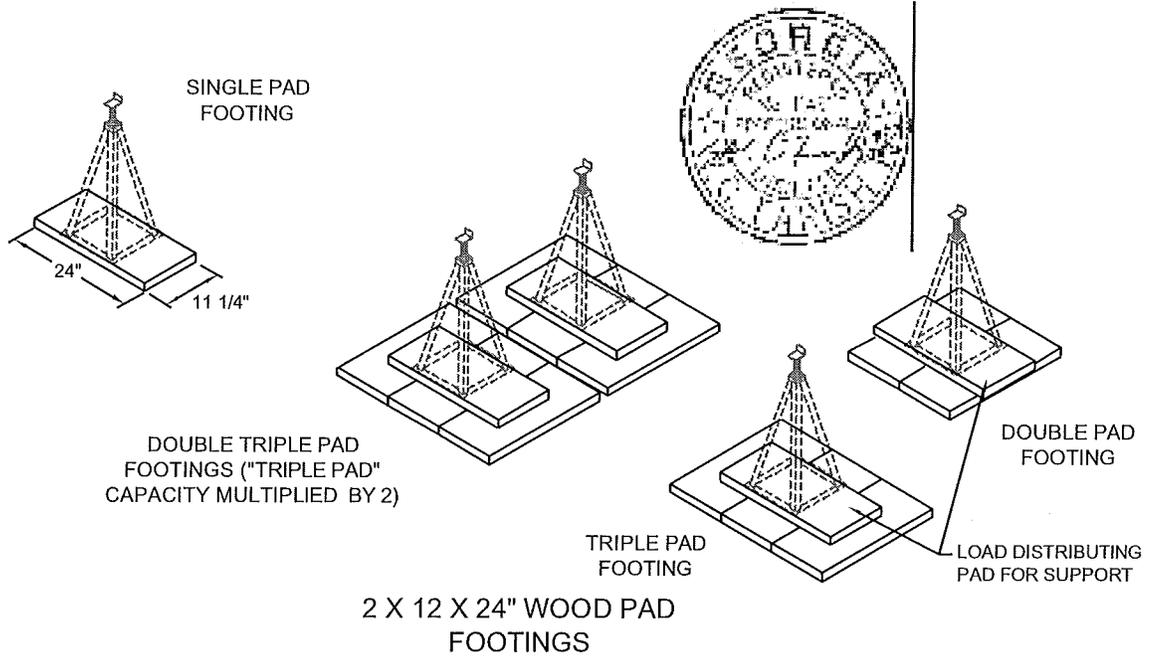
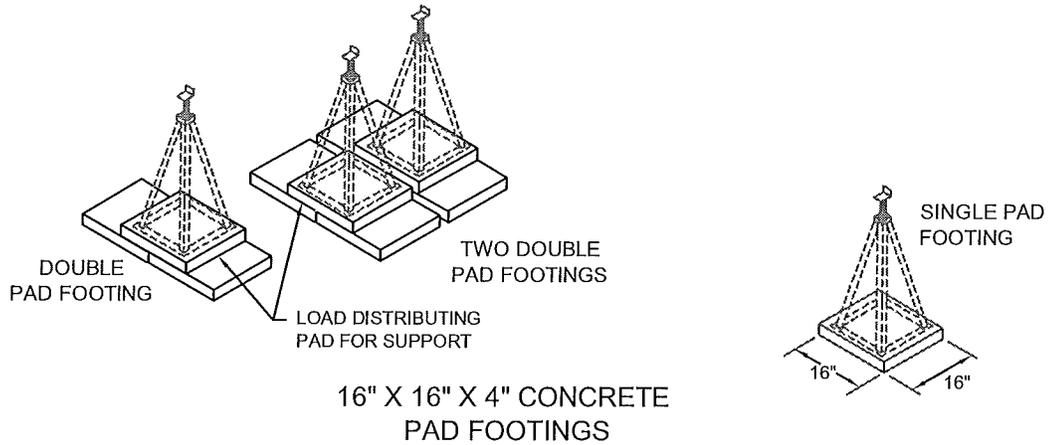


APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

WHEN FROST LINE IS NOT OR CANNOT BE ESTABLISHED, BACK FILL WITH ANY CLEAN GRANULAR SAND AND COMPACT FOR FIRM SUPPORT OF FOOTING.

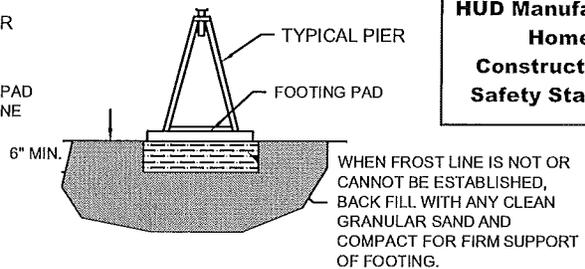
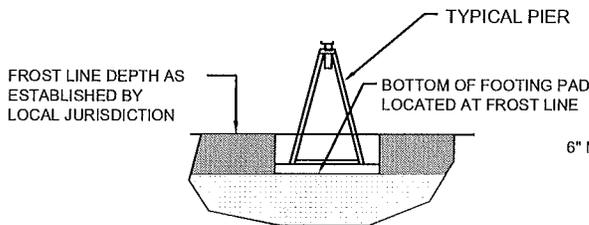
FOUNDATION FOOTINGS WITH COMMERCIAL METAL PIERS

All piers shall be placed in the center of the footing configuration.



FOOTINGS AND FROST LINES

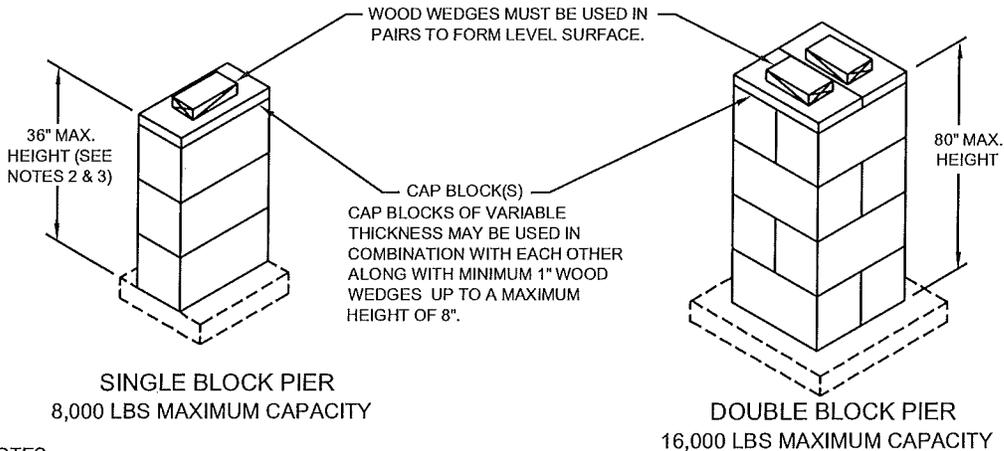
In areas where the ground is subject to freezing, frost heaving can lead to unleveling and potential damage to the home. Follow these details in areas where the ground is subject to freezing.



APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

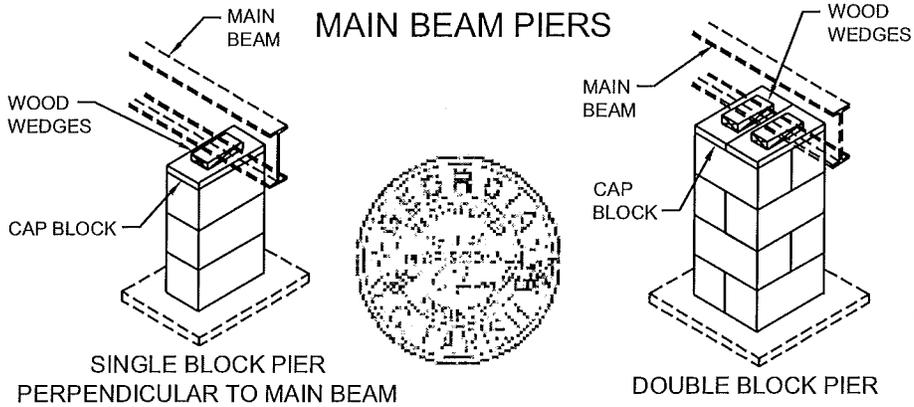
CONCRETE BLOCK PIERS

8" X 16" HOLLOW CONCRETE MASONRY BLOCKS (NO MORTAR OR GROUT REQUIRED)



NOTES:

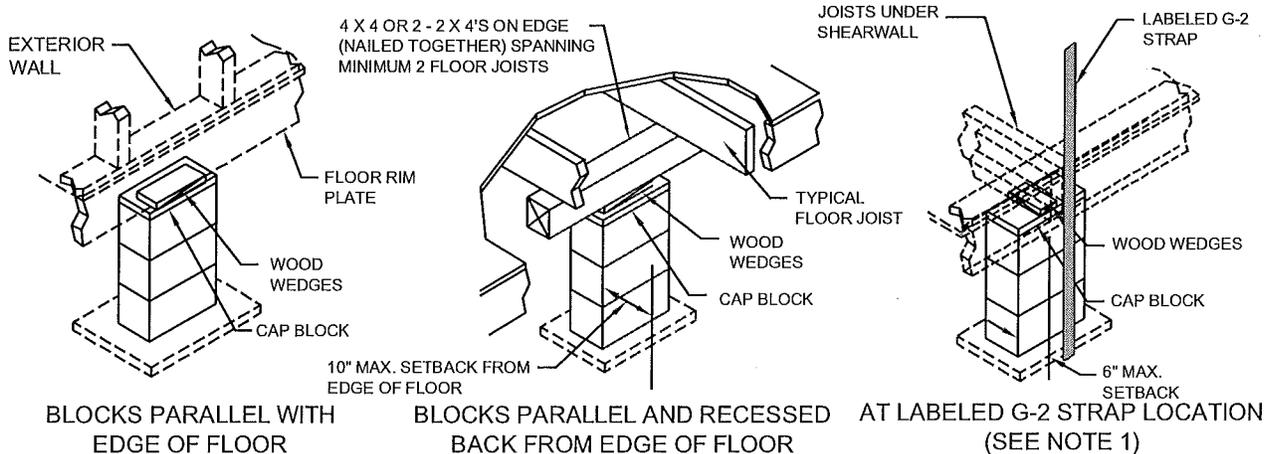
1. PIER CAPACITY MUST BE THE SAME AS OR GREATER THAN THE FOOTING CAPACITIES ON PAGE 32.
2. MIN. PIER HEIGHT IS 8" FROM GROUND TO BOTTOM OF MAIN BEAM PROVIDED ALL OTHER CLEARANCES ARE MET. (HEATING DUCTS AND DRAIN PLUMBING).
3. SINGLE STACK BLOCKS MAY BE 48" MAX. HEIGHT WHEN USED FOR PERIMETER PIERS.
4. CONCRETE BLOCK MAY BE USED IN COMBINATION WITH COMMERCIAL METAL PIERS.



PERIMETER PIERS

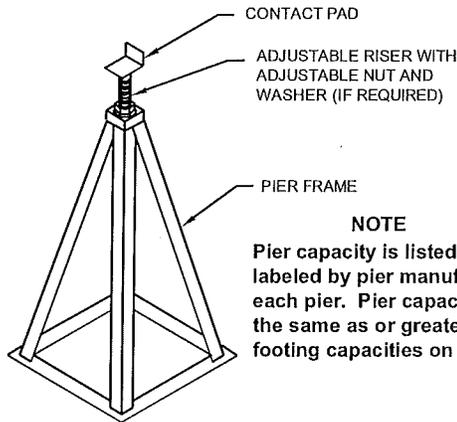
NOTES:

1. PIER MAY BE OFFSET UP TO 6" MAX. EACH SIDE OF STRAP TO MISS FRAME OBSTRUCTIONS AS LONG AS THE PIER STILL SUPPORTS THE FLOOR RIM PLATE.
2. NO STABILIZER PLATE IS REQUIRED FOR GROUND ANCHOR AT LABELED G-STRAP ALONG PERIMETER.
3. A LABELED G-2 STRAP NEED ONLY ATTACH TO A SINGLE GROUND ANCHOR.

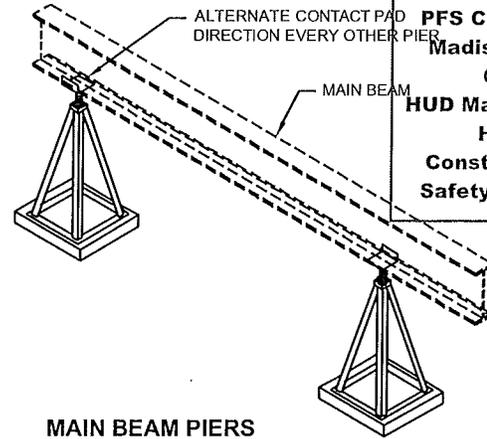


COMMERCIAL METAL PIERS

Commercial metal piers may be used along with concrete piers.



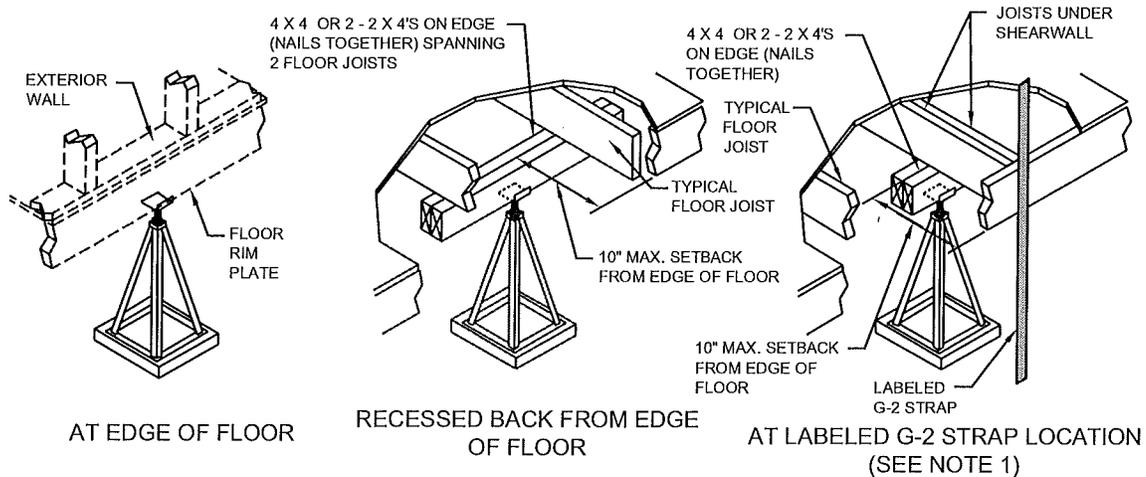
NOTE
Pier capacity is listed and labeled by pier manufacturer on each pier. Pier capacity must be the same as or greater than the footing capacities on page 32.



APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured Home Construction & Safety Standard

MAIN BEAM PIERS

PERIMETER PIERS



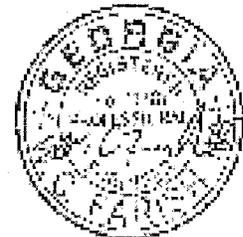
NOTES:

- PIER MAY BE OFFSET UP TO 6" MAX. EACH SIDE OF STRAP TO MISS FRAME OBSTRUCTIONS AS LONG AS THE PIER STILL SUPPORTS THE FLOOR RIM PLATE.
- NO STABILIZER PLATE IS REQUIRED FOR GROUND ANCHOR AT LABELED G-STRAP ALONG PERIMETER.
- A LABELED G-2 STRAP NEED ONLY ATTACH TO A SINGLE GROUND ANCHOR.

MINIMUM FOOTING REQUIREMENTS FOR LABELED PERIMETER PIERS AND LABELED G-2 SHEARWALL STRAP PIERS

LABELED PERIMETER PIERS			
Soil Capacity (psf)	FOOTING CONFIGURATIONS		
	16" x 16" Concrete Pad	8" x 16" Concrete Pad	2 x 12 x 24" Wood Pad
1000	SINGLE	DOUBLE	SINGLE
2000	SINGLE	DOUBLE	SINGLE
2000 TO 4000	SINGLE	DOUBLE	SINGLE

LABELED G-2 SHEARWALL STRAP			
Soil Capacity (psf)	FOOTING CONFIGURATIONS		
	16" x 16" Concrete Pad	8" x 16" Concrete Pad	2 x 12 x 24" Wood Pad
1000	DOUBLE	2 DBL PADS	DOUBLE
2000	DOUBLE	TRIPLE	DOUBLE
2000 TO 4000	SINGLE	DOUBLE	SINGLE

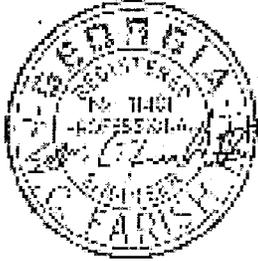


MAIN BEAM FOOTING CONFIGURATION AND SPACING PROCEDURES

The footing configuration and spacing tables on the following pages determine the footing configuration and spacing by section width. Eave size is 12" maximum for 10 to 15 wide, and 6" maximum for 16 wide sections. The range in inches of various width homes is provided to assist in referencing the proper page.

NOTE: Homes requiring perimeter footings will have the copy of the floor plan stamped PERIMETER PIERING REQUIRED.

APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard



SECTION WIDTHS

Range (in inches) Of Section Floor Widths *

12 Wide	132" to 143"
13 Wide	148" to 157"
14 Wide	158" to 168"
15 Wide	178" to 180"
16 Wide	182" to 190"
18 Wide	204"

* Measured across section at floor excluding exterior siding.

NOTE: THE FOOTING CAPACITY TABLE ON THIS PAGE INDICATES THE MAXIMUM LOAD THAT CAN BE PLACED ON THE VARIOUS FOOTING CONFIGURATIONS.

PROCEDURE FOR FOOTING CONFIGURATION AND SPACING TABLES:

1. See approved floor plan to see if perimeter piling is required.
2. Determine the soil bearing capacity.
3. Determine the design roof live load of the home.
4. Following that line across the table, and based on the main beam size, determine the footing spacing and configuration.
5. Footing placement to start at no more than one foot (1'-0" to edge of pier) from the ends of both main beams.
6. The spacing for any individual footing may exceed the spacing shown up to 10% as long as the average spacing does not exceed the spacing shown.
7. Perimeter piling details may be used as an alternative for any model at the installer's discretion.

FOOTING CAPACITIES MAX.

8" x 16" x 4" CONCRETE PAD				
Soil Capacity (PSF)	DOUBLE PAD	TRIPLE PAD	2 DOUBLE PADS	2 TRIPLE PADS
1000	1,700	2,600	3,500	5,200
1500	2,600	4,000	5,300	8,000
2000	3,500	5,300	7,100	10,600
3000	5,200	8,000	10,600	16,000
4000	7,000	10,600	14,200	21,200

16" x 16" x 4" CONCRETE PAD				
Soil Capacity (PSF)	SINGLE PAD	DOUBLE PAD	2 DOUBLE PADS	QUAD PADS
1000	1,700	3,500	7,000	7,000
1500	2,600	5,300	10,600	10,600
2000	3,500	7,100	14,200	14,200
3000	5,200	10,600	21,200	21,200
4000	7,000	14,200	28,400	28,400

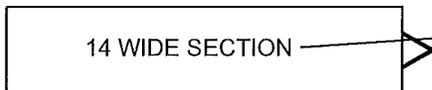
2 x 12 x 24" WOOD				
Soil Capacity (PSF)	SINGLE PAD	DOUBLE PADS	TRIPLE PADS	
1000	2,000	4,000	6,000	
1500	3,000	6,000	9,000	
2000	4,000	8,000	12,000	
3000	6,000	12,000	18,000	
4000	8,000	16,000	24,000	

EXAMPLE USING-

16" X 16" X 4" CONCRETE FOOTINGS,

Double Pad Footing, 1000 psf soil capacity.

20 psf roof live load, supporting 10" main beam.

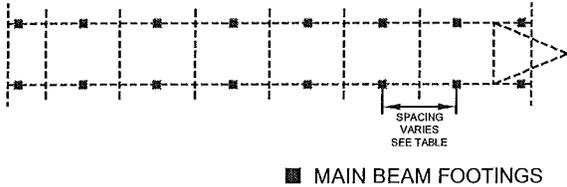


FOOTING SPACING PER 14 WIDE PAGE

16" X 16" X 4" CONCRETE FOOTINGS										
Soil Capacity (psf)	Roof Live Load (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Fing.		
		Main Beam Size			Main Beam Size			Main Beam Size		
1000	20	3'	3'	3'	6'	6'	8'	8'	10'	12'
	30	2'-6"	2'-6"	2'-6"	5'	5'	8'	8'	10'	10'-6"
	40	2'	2'	2'	4'-6"	4'-6"	4'-6"	8'	9'-6"	9'-6"
	20	4'-6"	4'-6"	4'-6"	8'	9'	9'	8'	10'	12'
	20	4'-6"	4'-6"	4'-6"	8'	9'	9'	8'	10'	12'

MAIN BEAM FOOTING CONFIGURATIONS AND SPACING

12 WIDE - SINGLE SECTION



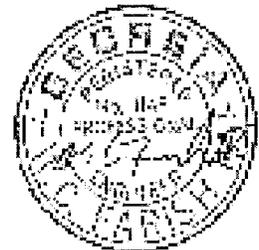
These tables determine the footing pad configuration and footing spacing along the main beams of the section(s). Refer to pages 13 and 14 for footing pad configuration details. Review the table that indicates the footing type you are going to use. Refer to page 17 for the procedure on using the tables.

		8" X 16" X 4" CONCRETE FOOTINGS								
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Dbl. Pad Footing			Triple Pad Footing			Two Dbl Pad Ftng.		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	3'-6"	3'-6"	3'-6"	5'	5'	5'	7'	7'	7'
20	1500	5'	5'	5'	7'-6"	7'-6"	7'-6"	8'	10'	10'
20	2000	7'	7'	7'	8'	10'	10'	8'	10'	12'
20	3000	8'	10'	10'	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

		2 X 12 X 24" WOOD FOOTINGS								
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Triple Pad Footing		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	3'-6"	3'-6"	3'-6"	7'	7'	7'	8'	10'	11'
20	1500	5'-6"	5'-6"	5'-6"	8'	10'	11'	8'	10'	12'
20	2000	7'	7'	7'	8'	10'	12'	8'	10'	12'
20	3000	8'	10'	11'	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

		16" X 16" X 4" CONCRETE FOOTINGS								
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Ftng.		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	3'-6"	3'-6"	3'-6"	7'	7'	7'	8'	10'	12'
20	1500	5'	5'	5'	8'	10'	10'	8'	10'	12'
20	2000	7'	7'	7'	8'	10'	12'	8'	10'	12'
20	3000	8'	10'	10'	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

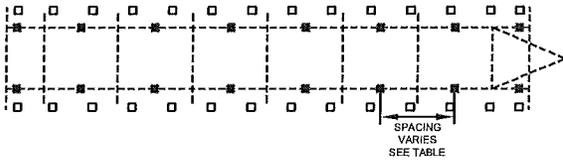
FOR HOMES IN 30 PSF OR HIGHER ROOF ZONES, USE PERIMETER PIERING AS SHOWN ON FOLLOWING PAGE.



APPROVED
PFS Corporation
Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

MAIN BEAM WITH PERIMETER FOOTING CONFIGURATIONS AND SPACING

12 WIDE - SINGLE SECTION



MAIN BEAM FOOTINGS
 PERIMETER FOOTINGS

These tables determine the footing pad configuration and footing spacing along the main beams and perimeter of the section(s).

Refer to pages 13 and 14 for footing pad configuration details.

Review the tables that indicate the footing type you are going to use for main beams and perimeter piers.

Refer to page 17 for the procedure on using the tables.

Main beam footing spacing table acceptable for roof live load 40 psf maximum.

PERIMETER FOOTING CONFIGURATION AND SPACING

PROCEDURE:

1. Determine the design roof live load of the home.
2. Determine the soil bearing capacity.
3. Follow that line across the table to determine the type of footing configuration and spacing.
4. Perimeter Piers - Footing placement to start at no more than one foot (1'-0" to edge of pier) from each corner of the home.
5. The spacing for any footing may exceed the spacing shown up to 10% as long as the average spacing does not exceed the spacing shown.

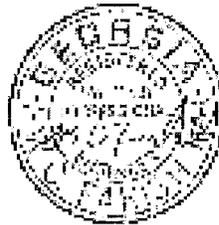
PERIMETER FOOTING CONFIGURATION AND SPACING					
Roof Live Load Max. (psf)	Soil Capacity (psf)	FOOTING CONFIGURATION			Footing Spacing (feet)
		16" X 16" Concrete Pad	8" X 16" Concrete Pad	2 x 12 x 24" Wood Pad	
20	1000	SINGLE	DOUBLE	SINGLE	6'-0"
	1000	DOUBLE	TRIPLE	DOUBLE	
20	1500	SINGLE	DOUBLE	SINGLE	8'-0"
	2000 to 4000	SINGLE	DOUBLE	SINGLE	
30	1000	DOUBLE	TRIPLE	DOUBLE	8'-0"
	1500	SINGLE	DOUBLE	SINGLE	
	2000 to 4000	SINGLE	DOUBLE	SINGLE	
40	1000	DOUBLE	N/A	DOUBLE	8'-0"
	1500	DOUBLE	TRIPLE	DOUBLE	
	2000 to 4000	SINGLE	DOUBLE	SINGLE	

MAIN BEAM FOOTING CONFIGURATION AND SPACING

8" X 16" X 4" CONCRETE FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Dbl. Pad Footing			Triple Pad Footing			Two Dbl Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	6'-6"	6'-6"	6'-6"	8'	9'-6"	9'-6"	8'	10'	12'
1500	8'	9'-6"	9'-6"	8'	10'	10'	8'	10'	12'
2000	8'	10'	12'	8'	10'	10'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

16" X 16" X 4" CONCRETE FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	6'-6"	6'-6"	6'-6"	8'	10'	12'	8'	10'	12'
1500	8'	9'-6"	9'-6"	8'	10'	12'	8'	10'	12'
2000	8'	10'	12'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

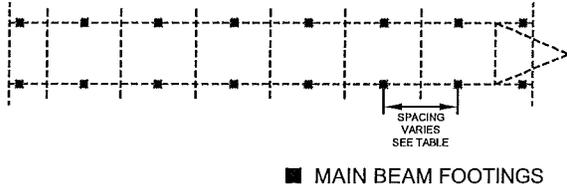
2 X 12 X 24" WOOD FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Sgl. Pad Footing			Dbl. Pad Footing			Triple Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	6'-6"	6'-6"	6'-6"	8'	10'	12'	8'	10'	12'
1500	8'	10'	10'	8'	10'	12'	8'	10'	12'
2000	8'	10'	12'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'



APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

MAIN BEAM FOOTING CONFIGURATIONS AND SPACING

13 WIDE - SINGLE SECTION



These tables determine the footing pad configuration and footing spacing along the main beams of the section(s). Refer to pages 13 and 14 for footing pad configuration details. Review the table that indicates the footing type you are going to use. Refer to page 17 for the procedure on using the tables.

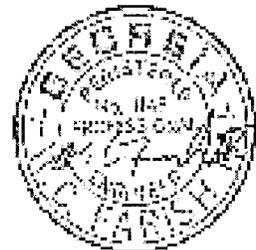
8" X 16" X 4" CONCRETE FOOTINGS										
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Dbl. Pad Footing			Triple Pad Footing			Two Dbl Pad Ftng.		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	3'	3'	3'	4'-6"	4'-6"	4'-6"	6'-6"	6'-6"	6'-6"
20	1500	4'-6"	4'-6"	4'-6"	7'	7'	7'	8'	9'-6"	9'-6"
20	2000	6'-6"	6'-6"	6'-6"	8'	9'-6"	9'-6"	8'	10'	12'
20	3000	8'	9'-6"	9'-6"	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

2 X 12 X 24" WOOD FOOTINGS										
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Triple Pad Footing		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	3'	3'	3'	6'-6"	6'-6"	6'-6"	8'	10'	10'
20	1500	5'	5'	5'	8'	10'	10'	8'	10'	12'
20	2000	6'-6"	6'-6"	6'-6"	8'	10'	12'	8'	10'	12'
20	3000	8'	10'	10'	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

16" X 16" X 4" CONCRETE FOOTINGS										
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Ftng.		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	3'	3'	3'	6'-6"	6'-6"	6'-6"	8'	10'	12'
20	1500	4'-6"	4'-6"	4'-6"	8'	9'-6"	9'-6"	8'	10'	12'
20	2000	6'-6"	6'-6"	6'-6"	8'	10'	12'	8'	10'	12'
20	3000	8'	9'-6"	9'-6"	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

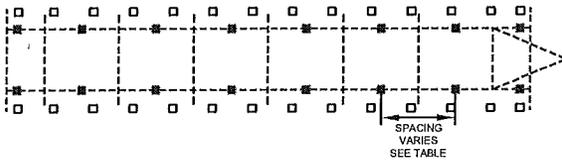
FOR HOMES IN 30 PSF OR HIGHER ROOF ZONES, USE PERIMETER PIERING AS SHOWN ON FOLLOWING PAGE.

APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured Home Construction & Safety Standard



MAIN BEAM WITH PERIMETER FOOTING CONFIGURATIONS AND SPACING

13 WIDE - SINGLE SECTION



■ MAIN BEAM FOOTINGS
□ PERIMETER FOOTINGS

These tables determine the footing pad configuration and footing spacing along the main beams and perimeter of the section(s).

Refer to pages 13 and 14 for footing pad configuration details.

Review the tables that indicate the footing type you are going to use for main beams and perimeter piers.

Refer to page 17 for the procedure on using the tables.

Main beam footing spacing table acceptable for roof live load 40 psf maximum.

PERIMETER FOOTING CONFIGURATION AND SPACING

PERIMETER FOOTING CONFIGURATION AND SPACING					
Roof Live Load Max. (psf)	Soil Capacity (psf)	FOOTING CONFIGURATION			Footing Spacing (feet)
		16" X 16" Concrete Pad	8" X 16" Concrete Pad	2 x 12 x 24" Wood Pad	
20	1000	SINGLE	DOUBLE	SINGLE	6'-0"
	1500	DOUBLE	TRIPLE	DOUBLE	
20	2000 to 4000	SINGLE	DOUBLE	SINGLE	8'-0"
	1000	DOUBLE	TRIPLE	DOUBLE	
30	1500	SINGLE	DOUBLE	SINGLE	8'-0"
	2000 to 4000	SINGLE	DOUBLE	SINGLE	
40	1000	DOUBLE	N/A	DOUBLE	8'-0"
	1500	DOUBLE	TRIPLE	DOUBLE	
	2000 to 4000	SINGLE	DOUBLE	SINGLE	

PROCEDURE:

- Determine the design roof live load of the home.
- Determine the soil bearing capacity.
- Follow that line across the table to determine the type of footing configuration and spacing.
- Footing placement to start at no more than one foot (1'-0" to edge of pier) from each corner of the home.
- The spacing for any footing may exceed the spacing shown up to 10% as long as the average spacing does not exceed the spacing shown.

MAIN BEAM FOOTING CONFIGURATION AND SPACING

8" X 16" X 4" CONCRETE FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Dbl. Pad Footing			Triple Pad Footing			Two Dbl Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	6'	6'	6'	8'	9'	9'	8'	10'	12'
1500	8'	9'	9'	8'	10'	12'	8'	10'	12'
2000	8'	10'	12'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

16" X 16" X 4" CONCRETE FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	6'	6'	6'	8'	10'	12'	8'	10'	12'
1500	8'	9'	9'	8'	10'	12'	8'	10'	12'
2000	8'	10'	12'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

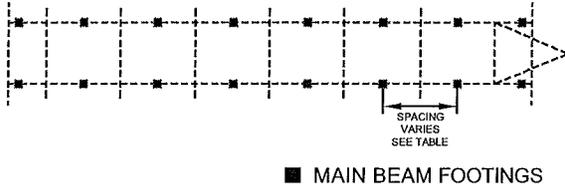
2 X 12 X 24" WOOD FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Sgl. Pad Footing			Dbl. Pad Footing			Triple Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	6'	6'	6'	8'	10'	12'	8'	10'	12'
1500	8'	9'-6"	9'-6"	8'	10'	12'	8'	10'	12'
2000	8'	10'	12'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'



APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

MAIN BEAM FOOTING CONFIGURATIONS AND SPACING

14 WIDE - SINGLE SECTION



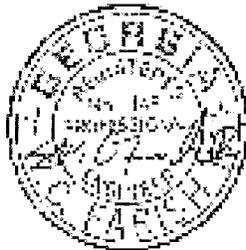
These tables determine the footing pad configuration and footing spacing along the main beams of the section(s). Refer to pages 13 and 14 for footing pad configuration details. Review the table that indicates the footing type you are going to use. Refer to page 17 for the procedure on using the tables.

		8" X 16" X 4" CONCRETE FOOTINGS								
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Dbl. Pad Footing			Triple Pad Footing			Two Dbl Pad Ftng.		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	3'	3'	3'	4'-6"	4'-6"	4'-6"	6'-6"	6'-6"	6'-6"
20	1500	4'-6"	4'-6"	4'-6"	6'-6"	6'-6"	6'-6"	8'	9'-6"	9'-6"
20	2000	6'	6'	6'	8'	9'	9'	8'	10'	12'
20	3000	8'	9'	9'	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

		2 X 12 X 24" WOOD FOOTINGS								
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Triple Pad Footing		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	3'	3'	3'	6'-6"	6'-6"	6'-6"	8'	9'-6"	9'-6"
20	1500	4'-6"	4'-6"	4'-6"	8'	9'-6"	9'-6"	8'	10'	12'
20	2000	6'-6"	6'-6"	6'-6"	8'	10'	12'	8'	10'	12'
20	3000	8'	9'-6"	9'-6"	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

		16" X 16" X 4" CONCRETE FOOTINGS								
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Ftng.		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	3'	3'	3'	6'	6'	6'	8'	10'	12'
20	1500	4'-6"	4'-6"	4'-6"	8'	9'	9'	8'	10'	12'
20	2000	6'	6'	6'	8'	10'	12'	8'	10'	12'
20	3000	8'	9'	9'	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

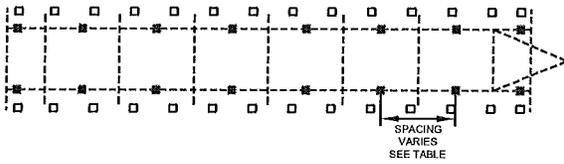
FOR HOMES IN 30 PSF OR HIGHER ROOF ZONES, USE PERIMETER PIERING AS SHOWN ON FOLLOWING PAGE.



APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

MAIN BEAM WITH PERIMETER FOOTING CONFIGURATIONS AND SPACING

14 WIDE - SINGLE SECTION



MAIN BEAM FOOTINGS
 PERIMETER FOOTINGS

These tables determine the footing pad configuration and footing spacing along the main beams and perimeter of the section(s).

Refer to pages 13 and 14 for footing pad configuration details.

Review the tables that indicate the footing type you are going to use for main beams and perimeter piers.

Refer to page 17 for the procedure on using the tables.

Main beam footing spacing table acceptable for roof live load 40 psf maximum.

PERIMETER FOOTING CONFIGURATION AND SPACING

PERIMETER FOOTING CONFIGURATION AND SPACING					
Roof Live Load Max. (psf)	Soil Capacity (psf)	FOOTING CONFIGURATION			Footing Spacing (feet)
		16" X 16" Concrete Pad	8" X 16" Concrete Pad	2 x 12 x 24" Wood Pad	
20	1000	SINGLE	DOUBLE	SINGLE	6'-0"
	1000	DOUBLE	TRIPLE	DOUBLE	
	1500	SINGLE	DOUBLE	SINGLE	8'-0"
2000 to 4000	SINGLE	DOUBLE	SINGLE		
30	1000	DOUBLE	TRIPLE	DOUBLE	8'-0"
	1500	SINGLE	DOUBLE	SINGLE	
	2000 to 4000	SINGLE	DOUBLE	SINGLE	
40	1000	DOUBLE	N/A	DOUBLE	8'-0"
	1500	DOUBLE	TRIPLE	DOUBLE	
	2000 to 4000	SINGLE	DOUBLE	SINGLE	

PROCEDURE:

1. Determine the design roof live load of the home.
2. Determine the soil bearing capacity.
3. Follow that line across the table to determine the type of footing configuration and spacing.
4. Footing placement to start at no more than one foot (1'-0" to edge of pier) from each corner of the home.
5. The spacing for any footing may exceed the spacing shown up to 10% as long as the average spacing does not exceed the spacing shown.

MAIN BEAM FOOTING CONFIGURATION AND SPACING

8" X 16" X 4" CONCRETE FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Dbl. Pad Footing			Triple Pad Footing			Two Dbl Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	5'-6"	5'-6"	5'-6"	8'	8'-6"	8'-6"	8'	10'	11'
1500	8'	8'-6"	8'-6"	8'	10'	12'	8'	10'	12'
2000	8'	10'	11'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

16" X 16" X 4" CONCRETE FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	5'-6"	5'-6"	5'-6"	8'	10'	11'	8'	10'	12'
1500	8'	8'-6"	8'-6"	8'	10'	12'	8'	10'	12'
2000	8'	10'	11'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

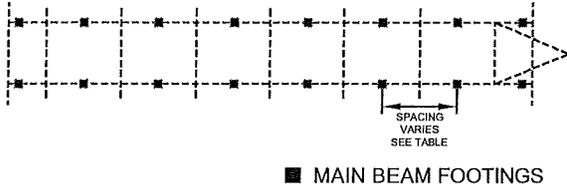
2 X 12 X 24" WOOD FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Sgl. Pad Footing			Dbl. Pad Footing			Triple Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	6'	6'	6'	8'	10'	12'	8'	10'	12'
1500	8'	9'	9'	8'	10'	12'	8'	10'	12'
2000	8'	10'	12'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'



APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

MAIN BEAM FOOTING CONFIGURATIONS AND SPACING

15/16 WIDE - SINGLE SECTION



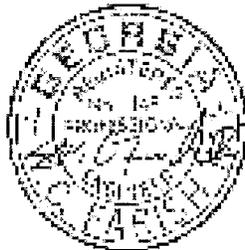
These tables determine the footing pad configuration and footing spacing along the main beams of the section(s).
 Refer to pages 13 and 14 for footing pad configuration details.
 Review the table that indicates the footing type you are going to use.
 Refer to page 17 for the procedure on using the tables.

8" X 16" X 4" CONCRETE FOOTINGS										
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Dbl. Pad Footing			Triple Pad Footing			Two Dbl Pad Ftng.		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	2'-6"	2'-6"	2'-6"	4'	4'	4'	5'-6"	5'-6"	5'-6"
20	1500	4'	4'	4'	6'	6'	6'	8'	8'	8'
20	2000	5'-6"	5'-6"	5'-6"	8'	8'	8'	8'	10'	11'
20	3000	8'	8'	8'	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	10'-6"	8'	10'	12'	8'	10'	12'

2 X 12 X 24" WOOD FOOTINGS										
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Triple Pad Footing		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	3'	3'	3'	5'-6"	5'-6"	5'-6"	8'	8'-6"	8'-6"
20	1500	4'	4'	4'	8'	8'-6"	8'-6"	8'	10'	12'
20	2000	5'-6"	5'-6"	5'-6"	8'	10'	11'-6"	8'	10'	12'
20	3000	8'	8'-6"	8'-6"	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	11'	8'	10'	12'	8'	10'	12'

16" X 16" X 4" CONCRETE FOOTINGS										
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Ftng.		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	2'-6"	2'-6"	2'-6"	5'-6"	5'-6"	5'-6"	8'	10'	11'
20	1500	4'	4'	4'	8'	8'	8'	8'	10'	12'
20	2000	5'-6"	5'-6"	5'-6"	8'	10'	11'	8'	10'	12'
20	3000	8'	8'	8'	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	10'-6"	8'	10'	12'	8'	10'	12'

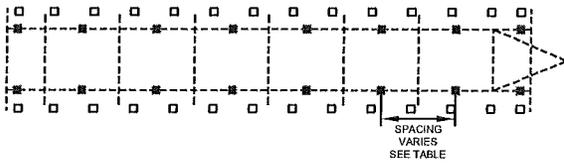
FOR HOMES IN 30 PSF OR HIGHER ROOF ZONES, USE PERIMETER PIERING AS SHOWN ON FOLLOWING PAGE.



APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured Home Construction & Safety Standard

MAIN BEAM WITH PERIMETER FOOTING CONFIGURATIONS AND SPACING

15/16 WIDE - SINGLE SECTION



MAIN BEAM FOOTINGS
 PERIMETER FOOTINGS

These tables determine the footing pad configuration and footing spacing along the main beams and perimeter of the section(s).

Refer to pages 13 and 14 for footing pad configuration details.

Review the tables that indicate the footing type you are going to use for main beams and perimeter piers.

Refer to page 17 for the procedure on using the tables.

Main beam footing spacing table acceptable for roof live load 40 psf maximum.

PERIMETER FOOTING CONFIGURATION AND SPACING

PERIMETER FOOTING CONFIGURATION AND SPACING					
Roof Live Load Max. (psf)	Soil Capacity (psf)	FOOTING CONFIGURATION			Footing Spacing (feet)
		16" X 16" Concrete Pad	8" X 16" Concrete Pad	2 x 12 x 24" Wood Pad	
20	1000	SINGLE	DOUBLE	SINGLE	6'-0"
	1000	DOUBLE	TRIPLE	DOUBLE	8'-0"
	1500	SINGLE	DOUBLE	SINGLE	
30	2000 to 4000	SINGLE	DOUBLE	SINGLE	8'-0"
	1000	DOUBLE	TRIPLE	DOUBLE	
	1500	SINGLE	DOUBLE	SINGLE	
40	2000 to 4000	SINGLE	DOUBLE	SINGLE	8'-0"
	1000	DOUBLE	N/A	DOUBLE	
	1500	DOUBLE	TRIPLE	DOUBLE	

PROCEDURE:

1. Determine the design roof live load of the home.
2. Determine the soil bearing capacity.
3. Follow that line across the table to determine the type of footing configuration and spacing.
4. Footing placement to start at no more than one foot (1'-0" to edge of pier) from each corner of the home.
5. The spacing for any footing may exceed the spacing shown up to 10% as long as the average spacing does not exceed the spacing shown.

MAIN BEAM FOOTING CONFIGURATION AND SPACING

8" X 16" X 4" CONCRETE FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Dbl. Pad Footing			Triple Pad Footing			Two Dbl Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	5'	5'	5'	7'-6"	7'-6"	7'-6"	8'	10'	10'
1500	7'-6"	7'-6"	7'-6"	8'	10'	11'	8'	10'	12'
2000	8'	10'	10'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

16" X 16" X 4" CONCRETE FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	5'	5'	5'	8'	10'	12'	8'	10'	12'
1500	7'-6"	7'-6"	7'-6"	8'	10'	12'	8'	10'	12'
2000	8'	10'	10'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

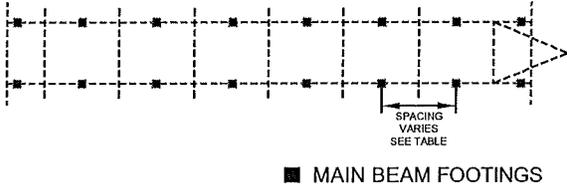
2 X 12 X 24" WOOD FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Sgl. Pad Footing			Dbl. Pad Footing			Triple Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	5'	5'	5'	8'	10'	10'	8'	10'	12'
1500	7'-6"	7'-6"	7'-6"	8'	10'	12'	8'	10'	12'
2000	8'	10'	10'-6"	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'



APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

MAIN BEAM FOOTING CONFIGURATIONS AND SPACING

18 WIDE - SINGLE SECTION



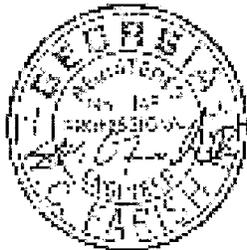
These tables determine the footing pad configuration and footing spacing along the main beams of the section(s). Refer to pages 13 and 14 for footing pad configuration details. Review the table that indicates the footing type you are going to use. Refer to page 17 for the procedure on using the tables.

8" X 16" X 4" CONCRETE FOOTINGS										
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Dbl. Pad Footing			Triple Pad Footing			Two Dbl Pad Ftng.		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	2'-6"	2'-6"	2'-6"	3'-6"	3'-6"	3'-6"	5'	5'	5'
20	1500	3'-6"	3'-6"	3'-6"	5'-6"	5'-6"	5'-6"	7'-6"	7'-6"	7'-6"
20	2000	5'	5'	5'	7'-6"	7'-6"	7'-6"	8'	10'	10'
20	3000	7'-6"	7'-6"	7'-6"	8'	10'	11'-6"	8'	10'	12'
20	4000	8'	10'	10'	8'	10'	12'	8'	10'	12'

2 X 12 X 24" WOOD FOOTINGS										
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Triple Pad Footing		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	2'-6"	2'-6"	2'-6"	5'	5'	5'	8'	8'	8'
20	1500	4'	4'	4'	8'	8'	8'	8'	10'	12'
20	2000	5'	5'	5'	8'	10'	10'-6"	8'	10'	12'
20	3000	8'	8'	8'	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	10'-6"	8'	10'	12'	8'	10'	12'

16" X 16" X 4" CONCRETE FOOTINGS										
Roof Live Load (psf)	Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
		Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Ftng.		
		Main Beam Size			Main Beam Size			Main Beam Size		
		8"	10"	12"	8"	10"	12"	8"	10"	12"
20	1000	2'-6"	2'-6"	2'-6"	5'	5'	5'	8'	10'	10'
20	1500	3'-6"	3'-6"	3'-6"	7'-6"	7'-6"	7'-6"	8'	10'	12'
20	2000	5'	5'	5'	8'	10'	10'	8'	10'	12'
20	3000	7'-6"	7'-6"	7'-6"	8'	10'	12'	8'	10'	12'
20	4000	8'	10'	10'	8'	10'	12'	8'	10'	12'

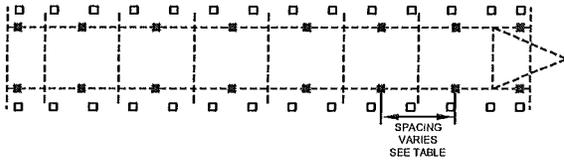
FOR HOMES IN 30 PSF OR HIGHER ROOF ZONES, USE PERIMETER PIERING AS SHOWN ON FOLLOWING PAGE.



APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured Home Construction & Safety Standard

MAIN BEAM WITH PERIMETER FOOTING CONFIGURATIONS AND SPACING

18 WIDE - SINGLE SECTION



MAIN BEAM FOOTINGS
 PERIMETER FOOTINGS

These tables determine the footing pad configuration and footing spacing along the main beams and perimeter of the section(s).

Refer to pages 13 and 14 for footing pad configuration details.

Review the tables that indicate the footing type you are going to use for main beams and perimeter piers.

Refer to page 17 for the procedure on using the tables.

Main beam footing spacing table acceptable for roof live load 40 psf maximum.

PERIMETER FOOTING CONFIGURATION AND SPACING

PERIMETER FOOTING CONFIGURATION AND SPACING					
Roof Live Load Max. (psf)	Soil Capacity (psf)	FOOTING CONFIGURATION			Footing Spacing (feet)
		16" X 16" Concrete Pad	8" X 16" Concrete Pad	2 x 12 x 24" Wood Pad	
20	1000	SINGLE	DOUBLE	SINGLE	6'-0"
	1500	DOUBLE	TRIPLE	DOUBLE	
	2000 to 4000	SINGLE	DOUBLE	SINGLE	8'-0"
30	1000	DOUBLE	TRIPLE	DOUBLE	
	1500	SINGLE	DOUBLE	SINGLE	
	2000 to 4000	SINGLE	DOUBLE	SINGLE	8'-0"
40	1000	DOUBLE	N/A	DOUBLE	
	1500	DOUBLE	TRIPLE	DOUBLE	
	2000 to 4000	SINGLE	DOUBLE	SINGLE	

PROCEDURE:

1. Determine the design roof live load of the home.
2. Determine the soil bearing capacity.
3. Follow that line across the table to determine the type of footing configuration and spacing.
4. Footing placement to start at no more than one foot (1'-0" to edge of pier) from each corner of the home.
5. The spacing for any footing may exceed the spacing shown up to 10% as long as the average spacing does not exceed the spacing shown.

MAIN BEAM FOOTING CONFIGURATION AND SPACING

8" X 16" X 4" CONCRETE FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Dbl. Pad Footing			Triple Pad Footing			Two Dbl Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	4'-6"	4'-6"	4'-6"	6'-6"	6'-6"	6'-6"	8'	9'	9'
1500	6'-6"	6'-6"	6'-6"	8'	10'	10'	8'	10'	12'
2000	8'	9'	9'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

16" X 16" X 4" CONCRETE FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Sgl. Pad Footing			Dbl. Pad Footing			Two Dbl Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	4'-6"	4'-6"	4'-6"	8'	9'	9'	8'	10'	12'
1500	6'-6"	6'-6"	6'-6"	8'	10'	12'	8'	10'	12'
2000	8'	9'	9'	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'

2 X 12 X 24" WOOD FOOTINGS									
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)								
	Sgl. Pad Footing			Dbl. Pad Footing			Triple Pad Ftng.		
	Main Beam Size			Main Beam Size			Main Beam Size		
	8"	10"	12"	8"	10"	12"	8"	10"	12"
1000	4'-6"	4'-6"	4'-6"	8'	9'-6"	9'-6"	8'	10'	12'
1500	7'	7'	7'	8'	10'	12'	8'	10'	12'
2000	8'	9'-6"	9'-6"	8'	10'	12'	8'	10'	12'
3000	8'	10'	12'	8'	10'	12'	8'	10'	12'
4000	8'	10'	12'	8'	10'	12'	8'	10'	12'



APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard



MAIN BEAM FOOTING SPACING USING PRE-POURED (UNREINFORCED) CONCRETE FOOTINGS SINGLE SECTION - 20 PSF ROOF

These tables determine the footing spacing along the main beams of the section.

APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
 Home
Construction &
Safety Standard

12" WIDE				14" WIDE				15/16/18" WIDE			
PRE-POURED UNREINFORCED 20" X 20" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 20" X 20" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 20" X 20" X 6" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	4'-6"	4'-6"	4'-6"	1000	4'-6"	4'-6"	4'-6"	1000	4'-0"	4'-0"	4'-0"
1500	7'-0"	7'-0"	7'-0"	1500	6'-6"	6'-6"	6'-6"	1500	5'-6"	5'-6"	5'-6"
2000	8'-0"	9'-6"	9'-6"	2000	8'-0"	9'-0"	9'-0"	2000	7'-6"	7'-6"	7'-6"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	11'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	11'-0"
PRE-POURED UNREINFORCED 24" X 24" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 24" X 24" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 24" X 24" X 6" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	7'-0"	7'-0"	7'-0"	1000	6'-6"	6'-6"	6'-6"	1000	5'-6"	5'-6"	5'-6"
1500	8'-0"	10'-0"	10'-6"	1500	8'-0"	10'-0"	10'-0"	1500	8'-0"	8'-0"	8'-0"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"
PRE-POURED UNREINFORCED 28" X 28" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 28" X 28" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 28" X 28" X 8" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	8'-0"	9'-6"	9'-6"	1000	8'-0"	9'-0"	9'-0"	1000	7'-6"	7'-6"	7'-6"
1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	11'-0"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"
PRE-POURED UNREINFORCED 32" X 32" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 32" X 32" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 32" X 32" X 8" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	8'-0"	10'-0"	12'-0"	1000	8'-0"	10'-0"	10'-6"	1000	8'-0"	9'-6"	9'-6"
1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"
PRE-POURED UNREINFORCED 36" X 36" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 36" X 36" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 36" X 36" X 8" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	8'-0"	10'-0"	12'-0"	1000	8'-0"	10'-0"	12'-0"	1000	8'-0"	10'-0"	12'-0"
1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"

Equivalent round pad size:

- for 20" round pad, use charts for 16" x 16" pads
- for 24" round pad, use 20" x 20" charts
- for 28" round pad, use 24" x 24" charts
- for 32" round pad, use 28" x 28" charts
- for 36" round pad, use 32" x 32" charts





MAIN BEAM FOOTING SPACING USING PRE-POURED (UNREINFORCED) CONCRETE FOOTINGS SINGLE SECTION - 30 PSF ROOF

These tables determine the footing spacing along the main beams of the section.

APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
 Home
Construction &
Safety Standard

12" WIDE				14" WIDE				15/16/18" WIDE			
PRE-POURED UNREINFORCED 20" X 20" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 20" X 20" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 20" X 20" X 6" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	4'-0"	4'-0"	4'-0"	1000	4'-0"	4'-0"	4'-0"	1000	3'-0"	3'-0"	3'-0"
1500	6'-0"	6'-0"	6'-0"	1500	6'-0"	6'-0"	6'-0"	1500	5'-0"	5'-0"	5'-0"
2000	8'-0"	8'-6"	8'-6"	2000	8'-0"	8'-0"	8'-0"	2000	6'-6"	6'-6"	6'-6"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	10'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	10'-6"
PRE-POURED UNREINFORCED 24" X 24" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 24" X 24" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 24" X 24" X 6" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	6'-0"	6'-0"	6'-0"	1000	5'-6"	5'-6"	5'-6"	1000	4'-6"	4'-6"	4'-6"
1500	8'-0"	9'-0"	9'-0"	1500	8'-0"	8'-6"	8'-6"	1500	7'-0"	7'-0"	7'-0"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	11'-6"	2000	8'-0"	9'-6"	9'-6"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"
PRE-POURED UNREINFORCED 28" X 28" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 28" X 28" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 28" X 28" X 8" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	8'-0"	8'-0"	8'-0"	1000	7'-6"	7'-6"	7'-6"	1000	6'-6"	6'-6"	6'-6"
1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	11'-6"	1500	8'-0"	10'-0"	10'-0"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"
PRE-POURED UNREINFORCED 32" X 32" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 32" X 32" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 32" X 32" X 8" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	8'-0"	10'-0"	10'-6"	1000	8'-0"	10'-0"	10'-0"	1000	8'-0"	8'-6"	8'-6"
1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"
PRE-POURED UNREINFORCED 36" X 36" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 36" X 36" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 36" X 36" X 8" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	8'-0"	10'-0"	12'-0"	1000	8'-0"	10'-0"	12'-0"	1000	8'-0"	10'-0"	11'-0"
1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"

Equivalent round pad size:

- for 20" round pad, use charts for 16" x 16" pads
- for 24" round pad, use 20" x 20" charts
- for 28" round pad, use 24" x 24" charts
- for 32" round pad, use 28" x 28" charts
- for 36" round pad, use 32" x 32" charts





MAIN BEAM FOOTING SPACING USING PRE-POURED (UNREINFORCED) CONCRETE FOOTINGS SINGLE SECTION - 40 PSF ROOF

These tables determine the footing spacing along the main beams of the section.

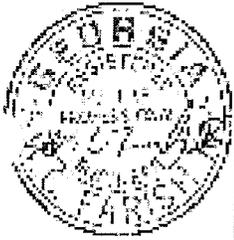
APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

14 WIDE				14 WIDE				15/16/18 WIDE			
PRE-POURED UNREINFORCED 20" X 20" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 20" X 20" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 20" X 20" X 6" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	3'-6"	3'-6"	3'-6"	1000	3'-0"	3'-0"	3'-0"	1000	3'-0"	3'-0"	3'-0"
1500	5'-6"	5'-6"	5'-6"	1500	5'-0"	5'-0"	5'-0"	1500	4'-6"	4'-6"	4'-6"
2000	7'-6"	7'-6"	7'-6"	2000	6'-6"	6'-6"	6'-6"	2000	6'-0"	6'-0"	6'-0"
3000	8'-0"	10'-0"	11'-0"	3000	8'-0"	10'-0"	10'-6"	3000	8'-0"	9'-0"	9'-0"
4000	8'-0"	10'-0"	11'-6"	4000	8'-0"	10'-0"	11'-0"	4000	8'-0"	9'-0"	9'-0"
PRE-POURED UNREINFORCED 24" X 24" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 24" X 24" X 6" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 24" X 24" X 6" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	5'-6"	5'-6"	5'-6"	1000	5'-0"	5'-0"	5'-0"	1000	4'-0"	4'-0"	4'-0"
1500	8'-0"	8'-0"	8'-0"	1500	7'-6"	7'-6"	7'-6"	1500	6'-6"	6'-6"	6'-6"
2000	8'-0"	10'-0"	11'-0"	2000	8'-0"	10'-0"	10'-0"	2000	8'-0"	8'-6"	8'-6"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"
PRE-POURED UNREINFORCED 28" X 28" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 28" X 28" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 28" X 28" X 8" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	7'-6"	7'-6"	7'-6"	1000	7'-0"	7'-0"	7'-0"	1000	6'-0"	6'-0"	6'-0"
1500	8'-0"	10'-0"	11'-0"	1500	8'-0"	10'-0"	10'-6"	1500	8'-0"	9'-0"	9'-0"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"
PRE-POURED UNREINFORCED 32" X 32" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 32" X 32" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 32" X 32" X 8" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	8'-0"	9'-6"	9'-6"	1000	8'-0"	9'-0"	9'-0"	1000	7'-6"	7'-6"	7'-6"
1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	11'-6"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"
PRE-POURED UNREINFORCED 36" X 36" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 36" X 36" X 8" CONCRETE FOOTINGS				PRE-POURED UNREINFORCED 36" X 36" X 8" CONCRETE FOOTINGS			
Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)			Soil Capacity (psf)	MAXIMUM MAIN BEAM FOOTING SPACING (In Feet)		
	Main Beam Size				Main Beam Size				Main Beam Size		
	8"	10"	12"		8"	10"	12"		8"	10"	12"
1000	8'-0"	10'-0"	12'-0"	1000	8'-0"	10'-0"	11'-6"	1000	8'-0"	10'-0"	9'-6"
1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	12'-0"	1500	8'-0"	10'-0"	11'-6"
2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	12'-0"	2000	8'-0"	10'-0"	11'-6"
3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	12'-0"	3000	8'-0"	10'-0"	11'-6"
4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	12'-0"	4000	8'-0"	10'-0"	11'-6"

Equivalent round pad size:

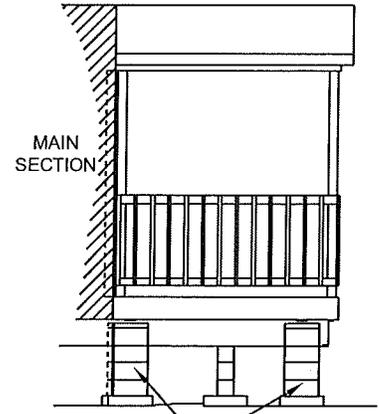
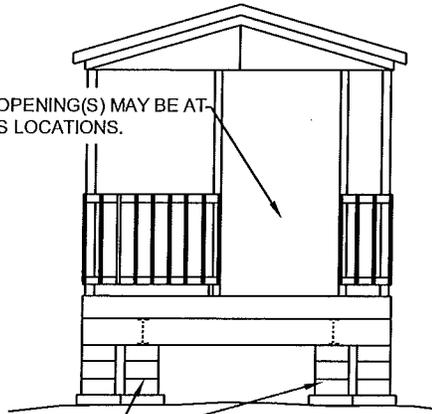
- for 20" round pad, use charts for 16" x 16" pads
- for 24" round pad, use 20" x 20" charts
- for 28" round pad, use 24" x 24" charts
- for 32" round pad, use 28" x 28" charts
- for 36" round pad, use 32" x 32" charts





PORCHES

PORCH OPENING(S) MAY BE AT VARIOUS LOCATIONS.



FOOTING AND PIERS UNDER THE MAIN BEAMS OF THE PORCH SHOULD BE THE SAME TYPE, CONFIGURATION, AND SPACING AS DETERMINED FOR THE MAIN BEAMS OF THE MAIN SECTION(S) OF THE HOME.

PERIMETER FOOTING AND PIER SHOULD BE LOCATED AT EACH PORCH POST LOCATION. SEE PROCEDURE (BELOW) TO DETERMINE FOOTING CONFIGURATION.

FRONT VIEW

SIDE VIEW

CAUTION:

AREA UNDER PORCH SHOULD NOT BE GRADED OR ENCLOSED BY A FOUNDATION THAT PREVENTS WATER FROM DRAINING AWAY FROM THE HOME. FOUNDATION OR SKIRTING SHALL FOLLOW THE EXTERIOR WALL OF THE MAIN SECTION(S).

APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

PERIMETER FOOTINGS UNDER PORCH POSTS PROCEDURE:

1. Determine the design roof live load of the home.
2. Determine the soil bearing capacity.
3. Determine the spacing of the porch posts.
4. Follow that line across the table to determine the type of footing configuration.

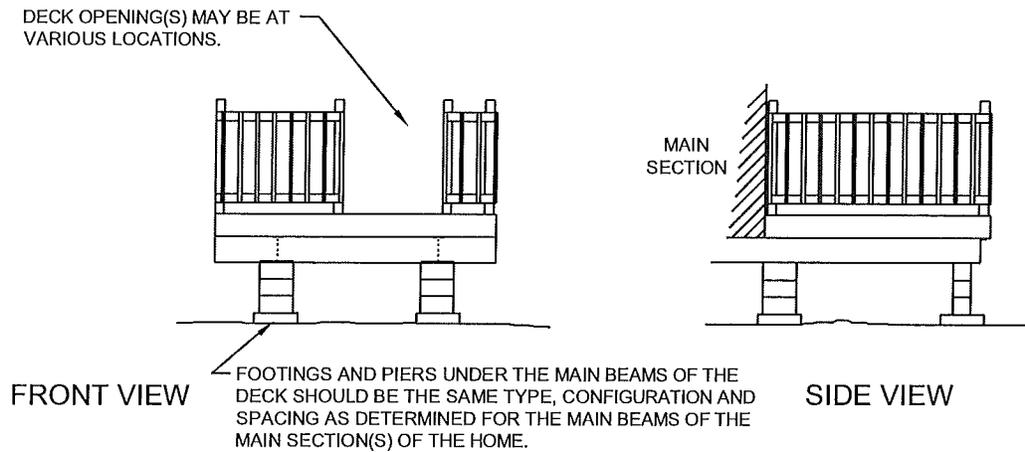
NOTES:

1. Length of porch can be subtracted from length of main section when determining longitudinal tiedown strap requirements.
2. See page 38 to see if longitudinal strap requirements apply.

PERIMETER FOOTING CONFIGURATION BASED ON PORCH POST SPACING - MAX. 14 WIDE SECTION					
Roof Live Load Max. (psf)	Soil Capacity (psf)	Porch Post Spacing (feet)	FOOTING CONFIGURATIONS		
			16" x 16" x 4" Concrete Pad	8" x 16" x 4" Concrete Pad	2 x 12 x 24" Wood Pad
20, 30 & 40	1000	UP TO 4'-0"	SINGLE	DOUBLE	SINGLE
	1500		SINGLE	DOUBLE	SINGLE
	2000 to 4000		SINGLE	DOUBLE	SINGLE
20	1000	OVER 4'-0" TO 6'-0" MAX	SINGLE	DOUBLE	SINGLE
	1500		SINGLE	DOUBLE	SINGLE
	2000 to 4000		SINGLE	DOUBLE	SINGLE
30	1000		DOUBLE	TRIPLE	SINGLE
	1500		SINGLE	DOUBLE	SINGLE
	2000 to 4000		SINGLE	DOUBLE	SINGLE
40	1000	DOUBLE	TRIPLE	DOUBLE	
	1500	SINGLE	DOUBLE	SINGLE	
	2000 to 4000	SINGLE	DOUBLE	SINGLE	

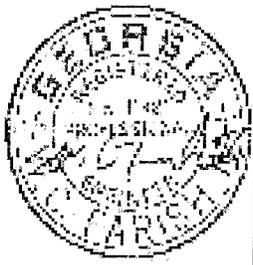
PERIMETER FOOTING CONFIGURATION BASED ON PORCH POST SPACING - MAX. 14 WIDE SECTION (cont'd)					
Roof Live Load Max. (psf)	Soil Capacity (psf)	Porch Post Spacing (feet)	FOOTING CONFIGURATIONS		
			16" x 16" x 4" Concrete Pad	8" x 16" x 4" Concrete Pad	2 x 12 x 24" Wood Pad
20	1000	OVER 6'-0" TO 8'-0" MAX	DOUBLE	TRIPLE	DOUBLE
	1500		SINGLE	DOUBLE	SINGLE
	2000 to 4000		SINGLE	DOUBLE	SINGLE
30	1000		DOUBLE	TRIPLE	DOUBLE
	1500		SINGLE	DOUBLE	SINGLE
	2000 to 4000		SINGLE	DOUBLE	SINGLE
40	1000	DOUBLE	N/A	DOUBLE	
	1500	DOUBLE	TRIPLE	DOUBLE	
	2000 to 4000	SINGLE	DOUBLE	SINGLE	

DECKS



CAUTION: DECK AREA SHOULD NOT BE ENCLOSED BY A FOUNDATION OR SKIRTING THAT PREVENTS WATER FROM DRAINING AWAY FROM THE HOME. (SEE BELOW). FOUNDATION OR SKIRTING SHOULD FOLLOW THE EXTERIOR WALL OF THE MAIN SECTION(S).

1. Length of deck can be subtracted from length of main section when determining longitudinal tiedown strap requirements
2. See page 38 to see if Longitudinal Strap requirements apply.
3. Decorative skirting or underpinning may be used around the deck area as long as holes or gaps are provided to allow sufficient drainage of rain runoff from under the deck. Ground under porch should be graded to prevent water runoff from collecting under rest of the home.



APPROVED
PFS Corporation
Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

CHAPTER 5 INSTALLATION PROCEDURE

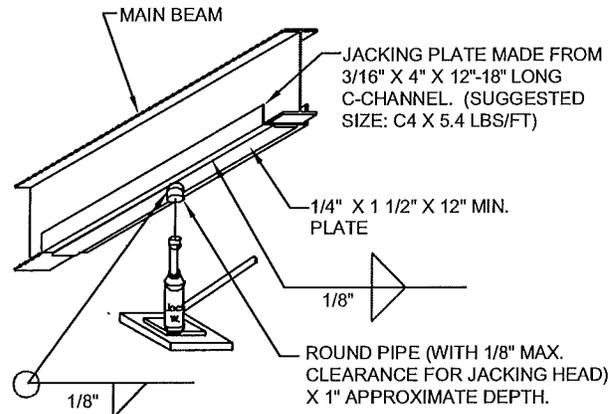
POSITIONING AND LEVELING OF THE SECTION(S)

WHEN SITE PREPARATION IS COMPLETE AND YOU HAVE SELECTED FOOTING AND PIER TYPES, YOU MAY NOW BEGIN INITIAL INSTALLATION OF THE HOME.

WARNING: THE HOME'S STRUCTURE WEIGHS SEVERAL TONS! ADEQUATE SUPPORT BLOCKING MUST BE USED TO SAFEGUARD PERSONNEL AND THE STRUCTURE DURING ALL INSTALLATION PROCEDURES. PERSONNEL SHOULD NOT BE PERMITTED TO WORK UNDER THE HOME WHERE THEY MIGHT BE INJURED IF THE HOME ACCIDENTALLY SLIPS DURING THE INSTALLATION PROCESS.

DURING LEVELING, TAKE CARE TO AVOID STRESSING THE HOME. EXCESSIVE AND/OR NON-UNIFORM JACKING DURING THE LEVELING PROCESS WILL CAUSE THE HOME TO BE RACKED AND TWISTED AND MAY RESULT IN DAMAGE TO THE HOME.

WARNING: TO PREVENT THE HOME FROM SLIPPING OFF THE JACK, USE JACKING PLATES OR OTHER EQUIVALENT MEANS WHEN JACKING THE FRAME MAIN BEAM. BE SURE TO ADEQUATELY DISTRIBUTE THE CONCENTRATED LOAD OF THE JACK HEAD TO THE FRAME MEMBERS. THIS WILL AVOID DAMAGE TO THE BEAM AND PRESERVE THE WARRANTY. SEE DETAIL FOR RECOMMENDED JACKING PLATE ASSEMBLY.



MAIN BEAM JACKING PLATE ASSEMBLY

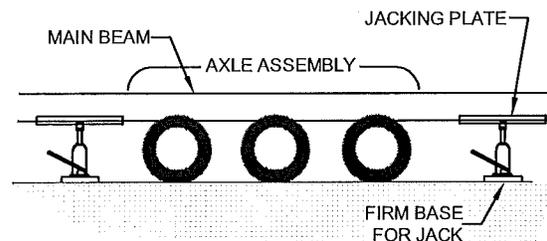
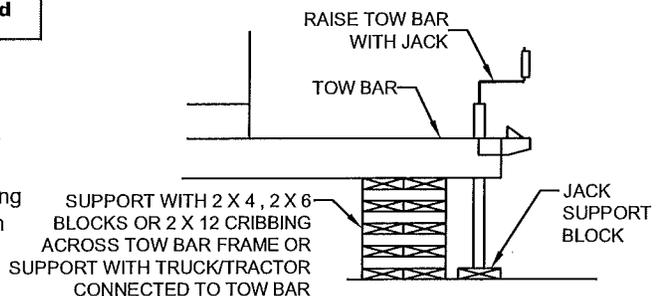
THIS ASSEMBLY IS NOT PROVIDED BY HOME MANUFACTURER

APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

LEVELING

Using the tow bar jack, raise the tow bar to a height slightly higher than the intended height of the footings and piers. Block under the tow bar with 2 x 4's, 2 x 6's or 2 x 12 cribbing or attach tow bar to truck/tractor to prevent the section from falling if the jack fails. (Raise higher with hydraulic jack if additional height is required.)

Place minimum 12 ton rated hydraulic jacks in front of and behind the axle assembly under both main beams. Make sure these jacks have jacking plates under the bottom main beam flanges and have a firm base under the jacks before raising the remainder of the section slightly higher than the intended height of the footings and piers. Operate all jacks simultaneously to prevent excessive stress on the main beams.



NOTE

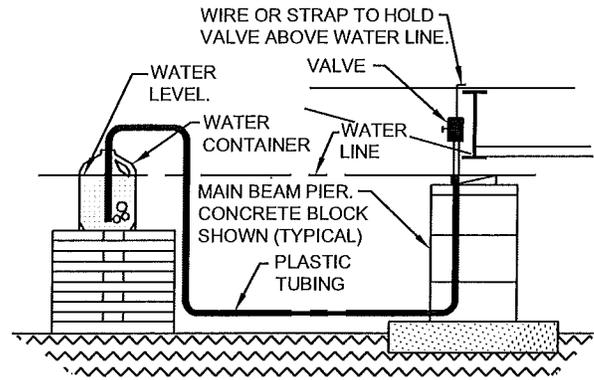
In order to level the section, it is recommended that a water level method be used to ensure all pier supports are at the same height before lowering the section to its final supported position.

SEE THE FOLLOWING PAGE FOR THE PROCEDURE ON USING A WATER LEVEL.

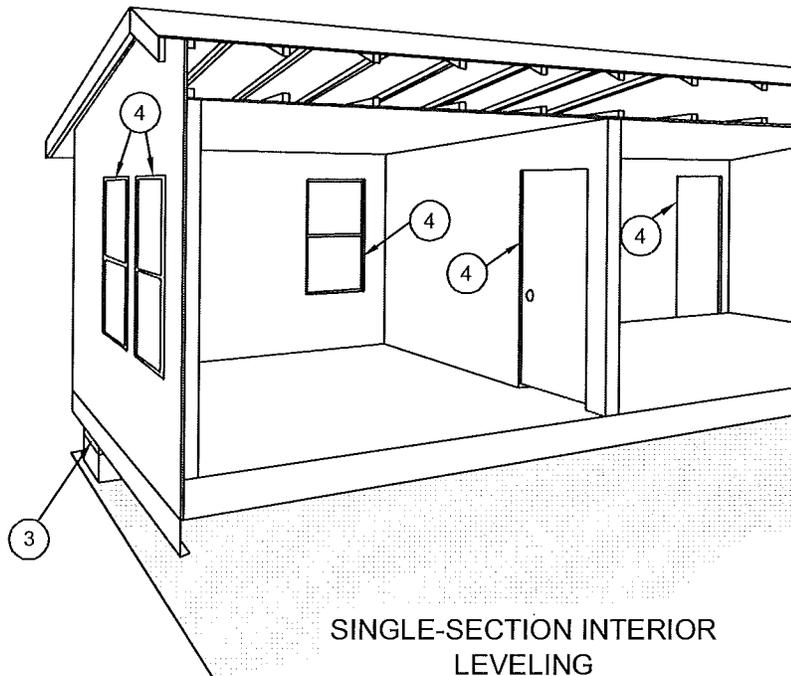
POSITIONING AND LEVELING OF THE SECTIONS
(cont'd.)

PROCEDURE ON USING A WATER LEVEL

1. Position water container adjacent to the section that permits length of plastic tubing and valve to reach all pier locations.
2. Lay out plastic tubing, away from traffic areas, checking to make sure it is not compressed or kinked. Make sure installation materials are not placed on tubing.
3. Fill container with colored water.
4. Hold the valve below the level of the water container, open the valve to bleed out any air. Close valve.
5. Locate the tubing adjacent to a pier that is set to the desired final height of the home. Position the valve above the pier and open the valve. Move the water container up or down to where the water level in the tubing is at the desired final height of the pier. Maintain the water container at that position. Close valve.
6. Move tubing to the next pier. Locate the valve above the pier and open the valve. Set the pier height to the level of the water in the tubing. Close the valve. Repeat this step until all piers are at the same level.
7. Lower section onto piers.



WATER LEVEL APPLICATION



SINGLE-SECTION INTERIOR LEVELING

APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

PROCEDURE:

- | | |
|---|--|
| <ol style="list-style-type: none"> 1. Check level of floor from front to rear direction. (With water level) 2. Check level of floor across the section width. | <ol style="list-style-type: none"> 3. Raise section and adjust pier wedges in all areas not level or plumb. 4. After leveling is complete check all windows, interior and exterior doors to make sure they operate freely without binding. |
|---|--|

SHINGLE ROOF PROTECTION

CAUTION

A PROTECTIVE COVERING MATERIAL (PLYWOOD, POLYETHYLENE, OR SIMILAR MATERIAL) MAY HAVE BEEN INSTALLED ON TOP OF THE SHINGLE ROOF AT THE FRONT OF THE HOME AND ALONG FORWARD FACES OF ANY DORMER. THIS MATERIAL WAS INSTALLED TO PREVENT SHINGLES FROM BLOWING OFF DURING TRANSIT. HOLES RESULTING FROM ANY FASTENERS USED TO SECURE THIS MATERIAL TO THE ROOF SHOULD BE SEALED WITH A SILICONE OR ASPHALT-BASED SEALANT. IT IS RECOMMENDED THAT THE TOP LAYER OF SHINGLES BE LIFTED AND THE SEALANT APPLIED TO THE HOLES IN THE SECOND LAYER OF SHINGLES ALSO.

GROUND ANCHORS

Ground anchors and tiedown straps, in addition to the piers, are installed to resist lifting, sliding and overturning forces resulting from high winds.

On multi-section homes, sections must be fastened together and level before tiedown straps are installed.

WARNING: A SUPPORT SYSTEM MUST BE INSTALLED WITH TIEDOWNS TO MEET FEDERAL INSTALLATION GUIDELINES.

BEFORE GROUND ANCHOR INSTALLATION, DETERMINE THAT THE ANCHOR LOCATIONS AROUND THE HOME WILL NOT BE CLOSE TO ANY UNDERGROUND ELECTRICAL CABLES, WATER LINES OR SEWER PIPING. FAILURE TO DETERMINE THE LOCATION OF UNDERGROUND UTILITIES, ESPECIALLY ELECTRICAL CABLES, MAY RESULT IN SERIOUS PERSONAL INJURY OR DEATH.

NOTE: THE TYPE OF GROUND ANCHORS SHOWN ARE TYPICAL. OTHER TYPES OF ANCHORS MAY BE USED PROVIDED THE MANUFACTURER'S INSTALLATION INSTRUCTIONS MEET THE SPECIFICATIONS AS OUTLINED ON PAGE 5.

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

GROUND ANCHOR INSTALLATION

- Install end of anchors below the frost line.
- Install end of anchors 12 inches above the water table.
- Install anchors to their full depth.
- Install stabilizer plates to provide added resistance to anchor head movement. The use of stabilizer plates are required when anchor straps are loaded in any direction other than vertically. Consult anchor manufacturer's installation instructions for additional guidance.
- Install ground anchors according to the manufacturer's instructions.

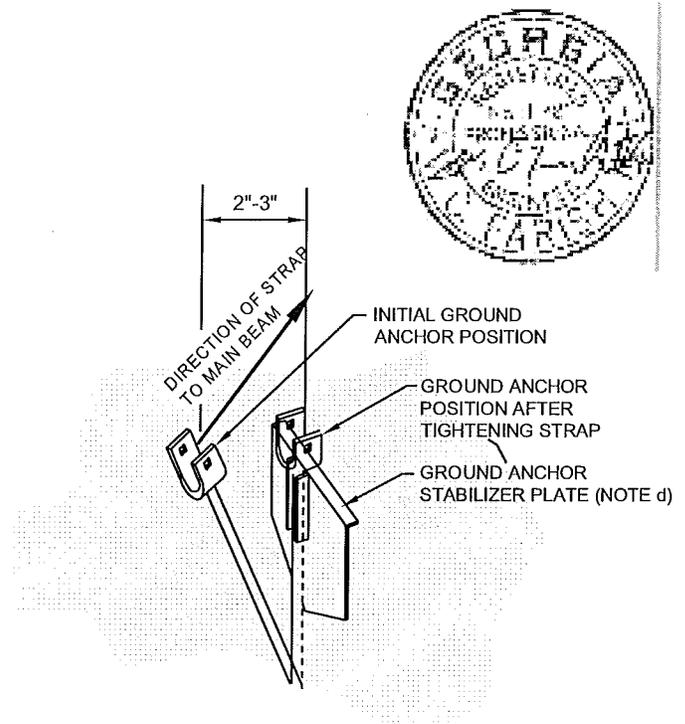
Proprietary Foundation Systems

Any commercial, proprietary foundation system may be used for support of the home for gravity and/or wind loads as long as it complies with all of the following:

- Listed by a nationally recognized third-party
- Evaluated and approved by a professional engineer (any state)
- Installed in complete accordance with the foundation manufacturer's instructions

1. Install anchor at a slight back-angle away from home to a depth of approximately 18 inches.
2. Position stabilizer plate vertically approximately 2" to 3" from anchor shaft.
3. Drive stabilizer plate into the ground until it is at or slightly below ground level.
4. Continue to screw anchor into ground until head is level with top of stabilizer plate.
5. After anchor strap is installed in anchor head, tighten strap until head has moved flush with the stabilizer plate.

GROUND ANCHOR MAY BE INSTALLED VERTICALLY WITHOUT STABILIZER PLATE AT LABELED G-STRAPS ALONG MATING WALL OR SIDEWALL.



TIEDOWN STRAP SPACING

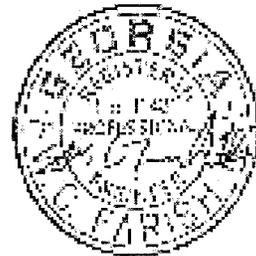
MAXIMUM TIEDOWN STRAP SPACING			
SINGLE-SECTION		WZ I	
Nominal Floor Width (ft.)	Height from ground to bottom of main beam (inches)	Near Beam Method	Second Beam Method
12	8" to 18" 19" to 80"	12'-0" N/A	-- 11'-8"
13	8" to 18" 19" to 24" 25" to 80"	12'-0" 9'-0" N/A	-- -- 11'-8"
14	8" to 18" 19" to 36" 37" to 80"	14'-0" 10'-6" N/A	-- -- 11'-8"
16	8" to 18" 19" to 36" 37" to 48" 49" to 80"	13'-0" 10'-8" 9'-6" N/A	-- -- -- 11'-8"
18	8" to 18" 19" to 32" 33" to 80"	13'-0" 9'-6" N/A	-- -- 11'-8"

By following the methods in the charts above the strap angle for the near beam method will not exceed 55 degrees from the horizontal.

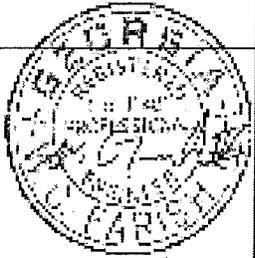
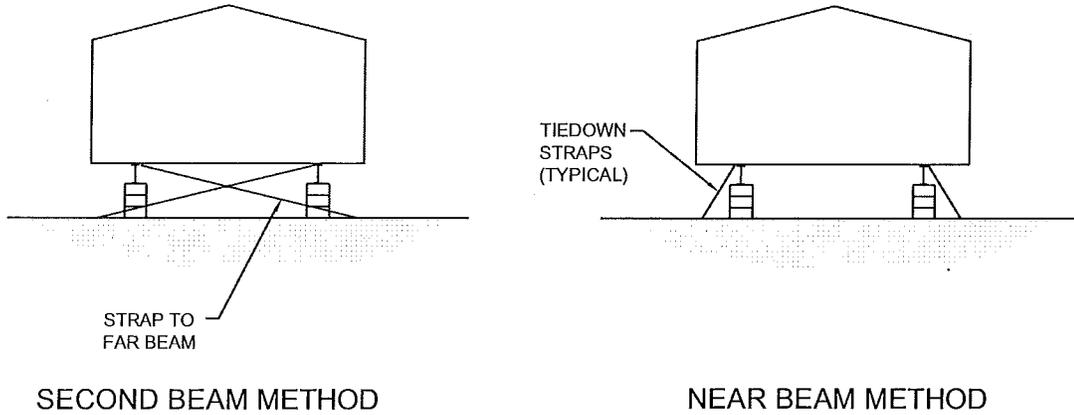
PROCEDURE:

1. Over the length of the home, find the furthest distance the bottom of the main beam is from the ground.
2. Measure that distance and locate that height in the table. Do not measure at limited localized depressions under the home.
3. Follow that line across to the appropriate wind zone to determine the strap spacing.
4. The initial strap location from front or rear of home may be no more than two feet (2'-0") maximum.
5. The spacing for any strap may exceed the spacing shown up to 10% as long as the average spacing does not exceed the spacing shown.
6. Approximately half of the length of the home may be at one anchor spacing and the other half may be at a different anchor spacing, based on the highest ground to main beam distance in each portion.
7. Heights are measured from ground to bottom of main beam but anchor strap must connect to the top of main beam.
8. The strap spacings shown apply to homes with maximum 90 in. high sidewalls and maximum 4:12 roof slopes. See supplemental information if these values are exceeded.

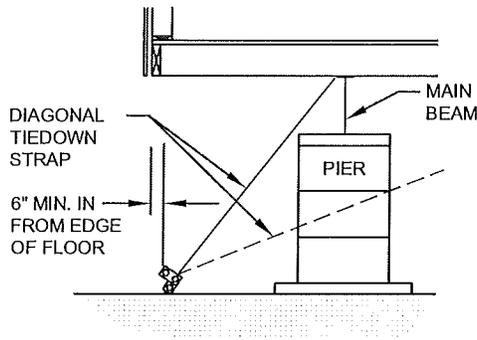
APPROVED
PFS Corporation
Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard



TIEDOWN STRAPS

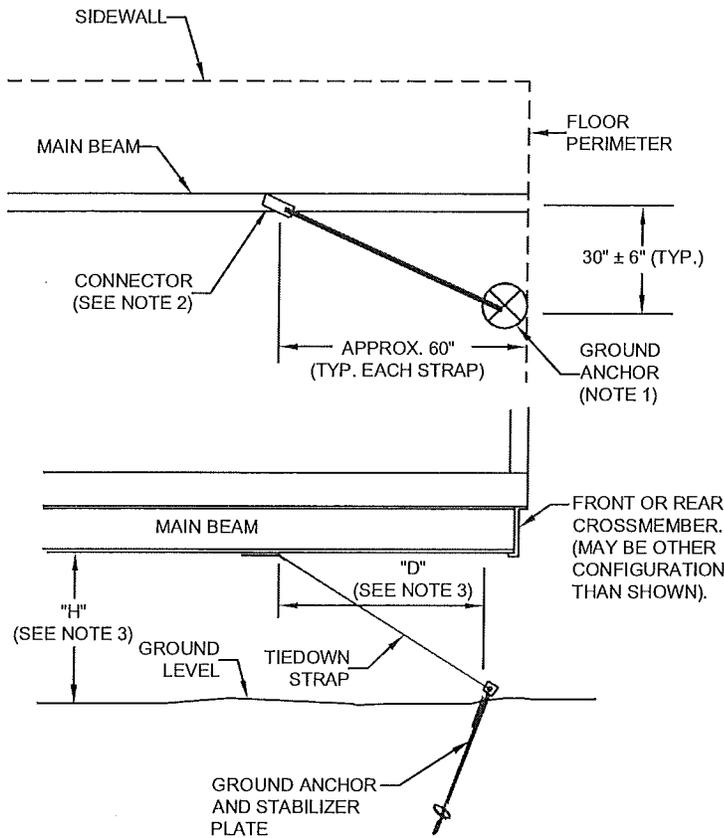


APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

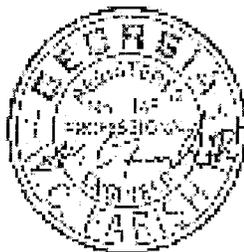


TYPICAL STRAPS
INSTALLED REQUIRED ON
BOTH SIDES OF HOME

LONGITUDINAL TIEDOWN STRAPS AT FRONT AND REAR OF THE HOME



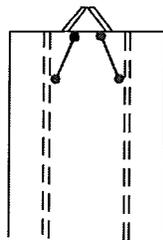
NUMBER OF STRAPS REQUIRED AT EACH END OF HOME		
WIND ZONE	NUMBER OF SECTIONS	MAX. SECTION WIDTH
		18'
1	SINGLE	2



Notes:

1. Anchorage strap and accessories should be rated for min. 4725 lbs. capacity at a 45° angle to the ground.
2. Attach strap to slot of min. 3150 lb. rated capacity connector (min. 1.5 factor of safety) welded to the bottom flange of the main beam.
3. Distance ("D") from anchor head to connector slot should be greater than height ("H") of main beam to ground level.
4. The strap spacings shown apply to homes with maximum 90" high sidewalls and maximum 4:12 roof slopes. See supplemental information if these values are exceeded.

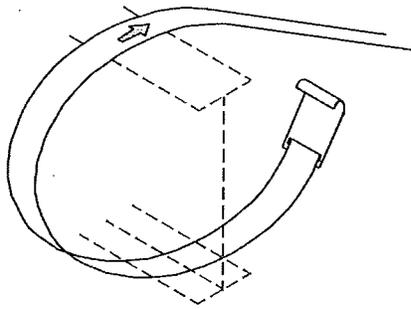
SINGLE
2 TIES PER END



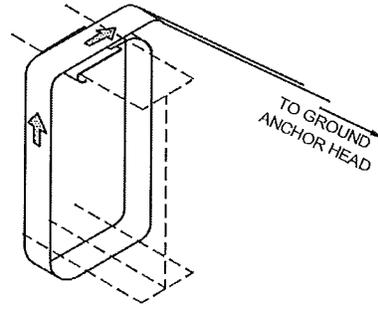
APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

TYPICAL MAIN BEAM TIEDOWN STRAP INSTALLATION INSTRUCTIONS

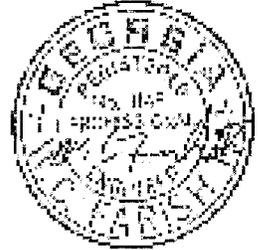
OTHER METHODS CONNECTING STRAP TO TOP OF MAIN BEAM MAY BE USED



- 1 Wrap Strap Around Main Beam

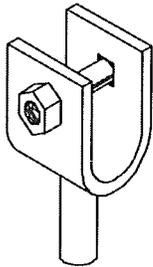


- 2 Connect hook to top of main beam and connect other end of strap to anchor head.

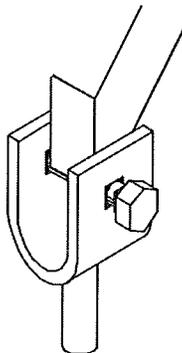


NOTE:

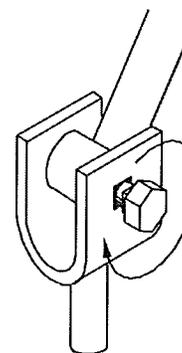
Regardless of supplier's recommendations, the strap must be connected to the top of the main beam to prevent damage to the structure.



- 3 Insert the tension bolt into the anchor head and loosely attach the hex nut.

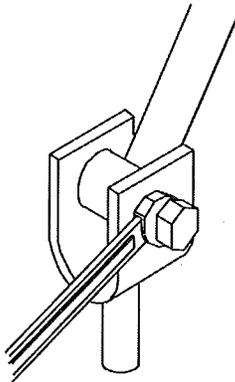


- 4 Place the strap through the slotted shank of the tension bolt and bend up to 90°.

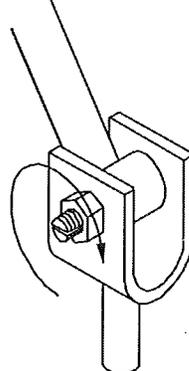


- 5 With the use of a 15/16" socket or open end wrench, rotate in a clockwise manner wrapping the strap around the tension bolt.

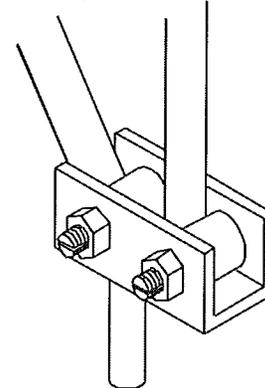
APPROVED
PFS Corporation
 Madison WI - 9
 6/8/04
HUD Manufactured
 Home
Construction &
Safety Standard



- 6 Once tensioned to the point that counter-clockwise resistance appears, a 5/8" open end wrench should be used to hold the square neck while repositioning the 15/16" tensioning wrench which will enable continued and final tensioning. Repeat as required.



- 7 Once fully tensioned, align the square neck of the bolt with the square recess in the anchor head and tighten the hex nut. This will draw the two together and lock the system into its final position.



If approved by the manufacturer, double head anchors may be used for both diagonal and vertical tiedown strap tensioning. It is recommended that the diagonal tiedown strap be tensioned first. Follow Steps 4 through 8 to install straps to anchor head.

CAUTION

DO NOT TENSION TIEDOWN STRAPS ON ONE SIDE OF HOME ONLY. IF TENSIONING IS NOT PERFORMED EQUALLY ON ALTERNATE SIDES, THE HOME MAY BE PULLED OFF ITS SUPPORTS.

INSTALLATION INSTRUCTIONS FOR SITE INSTALLED DRAIN WASTE SYSTEMS

Due to possible damage during transit, portions of the drain waste system that are below the floor may not have been installed at the home manufacturing facility. All materials required to complete the system have been shipped as loose items in the home.

To ensure the drain waste system is installed correctly, please read the following instructions before starting work to familiarize yourself with the proper sequence of steps.

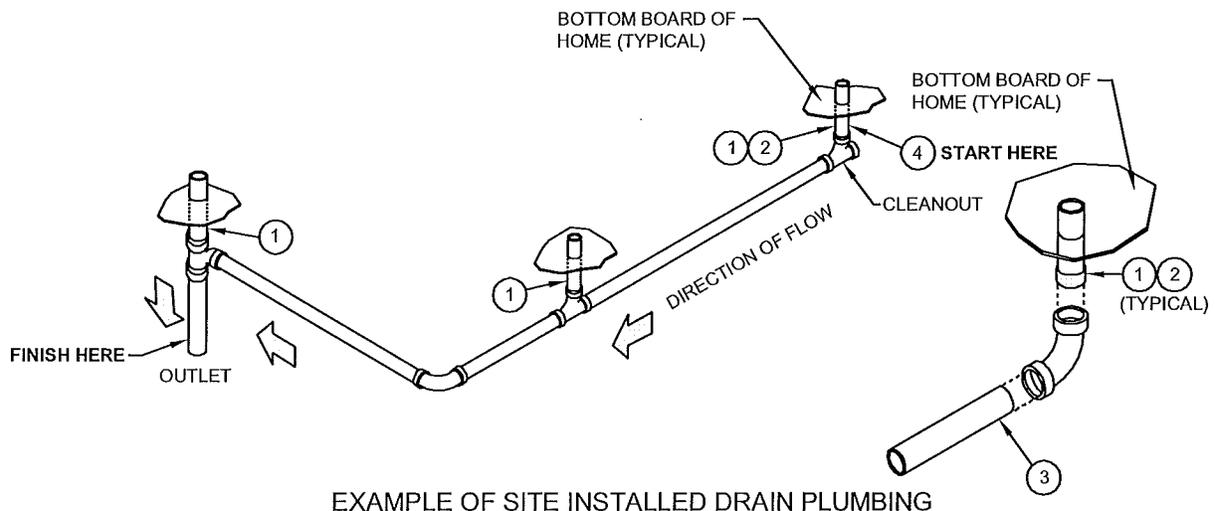
BEFORE YOU BEGIN

1. Locate the drain waste plumbing schematic attached to the flap at the back of this manual and carefully review the layout. All drain piping and fittings marked with an asterisk (*) on the schematic drawing are to be installed.
2. Lay out all loose plumbing parts on the ground under the home in correct relationship to the drain waste schematic drawing. To insure the correct flow of waste in the assembled drain system, use all piping and fittings exactly as indicated.

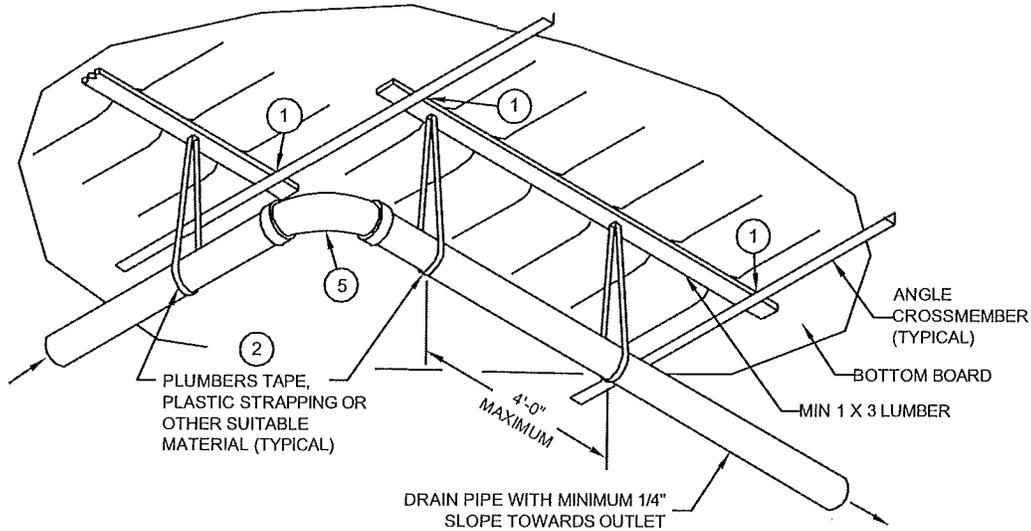
PROCEDURE:

- ① Remove shipping covers from all exposed piping or fittings that extend below the bottomboard.
- ② Inspect piping and fittings to be sure they are clean and free of burrs.
- ③ Be sure to connect all pipe and fittings according to the cement manufacturer's instructions that are provided.
- ④ Start the drain assembly at the most remote exposed piping dropout from the outlet and work towards the outlet location.
- 5 Use temporary blocking or support for the assembled drain piping to achieve a slope towards the outlet of at least 1/4 inch per foot.
- 6 When all connections have been completed, relocate the temporary slope blocking to no more than 4 feet apart for permanent drain piping support. (See diagram on page 41 for recommended method of support).

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard



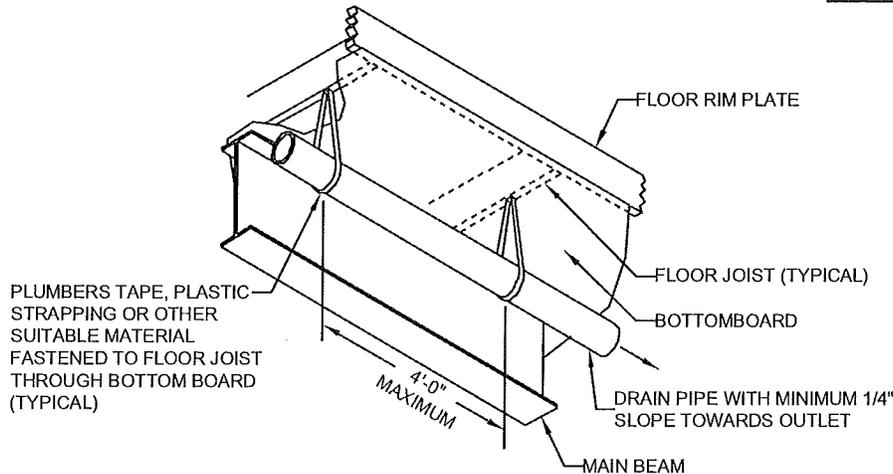
DRAIN PIPING SUPPORTS



DRAIN PIPING SUPPORTS **INSIDE** OF MAIN BEAM

- ① Add minimum 1 x 3 lumber between frame angle crossmembers directly above drain piping by pushing up on the bottomboard and resting the lumber on the top or inside of the angle leg as shown.
- ② Wrap support strapping around piping and fasten strapping to wide face of framing material with screws.
- 3 Other methods to provide support may be used to maintain minimum pipe slope requirements. There is no maximum drain slope.
- 4 Protect lumber material from moisture.
- ⑤ For drain configuration shown above, the fitting must be Long Turn Elbow only.

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard



DRAIN PIPING SUPPORTS **OUTSIDE** OF MAIN BEAM

CAUTION

ELECTRICAL WIRING MAY BE SECURED TO WIDE FACE OF FLOOR JOISTS THAT ARE OUTSIDE OF THE MAIN BEAM. MAKE SURE SCREWS FASTENING STRAPPING PENETRATE BOTTOM EDGE OF JOISTS TO ELIMINATE POSSIBLE ELECTRICAL SHORTS.

BOTTOMBOARD REPAIR

Fastened to the underside of the floor of the home is a special covering designed to protect against rodents and moisture, as well as to isolate the floor cavity from outside air. Entry of outside air into the home's floor cavity is one of the most frequent causes of water piping freeze-up.

Be sure to closely inspect this bottom covering for any loosening or for areas that might have been damaged or torn during transportation or installation. Reseal with tape any splits or tears and any openings around the perimeter of the floor covering or around pipes or pipehangers. Check also to be sure that plumbing p-traps are well insulated and covered. Necessary repairs should be completed whether skirting is to be installed around the perimeter of the home or not.

Use vinyl tape specially designed to repair tears or holes to repair bottom covering. Pull torn edges together and cover with tape, or apply a patch of the same material and tape all four sides.

UNFINISHED GYPSUM BOARD

Homes shipped with unfinished gypsum board walls and/or ceilings shall be finished on site. The interior finishes shall have the following maximum flamespread ratings measured in accordance with ASTM E 84-91a:

Ceilings:	75
Walls:	
General	200
Adjacent to cooking range	50
Adjacent to or enclosing a furnace or water heater	25

<p>APPROVED PFS Corporation Madison WI - 9 6/8/04 HUD Manufactured Home Construction & Safety Standard</p>

CHAPTER 6 INSTALLATION OF OPTIONAL FEATURES

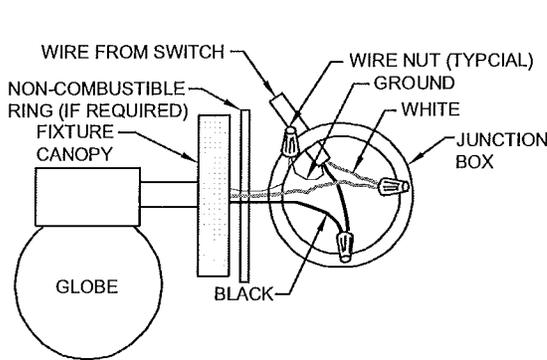
ELECTRICAL ITEMS

For protection from damage in transit some electrical fixtures may have been shipped loose for installation on site. These items may include exterior lights, chandeliers, ceiling fans and other similar fixtures. Follow the procedure for light fixture installation along with the manufacturer's instructions. Refer to the manufacturer's instructions for similar fixtures not shown.

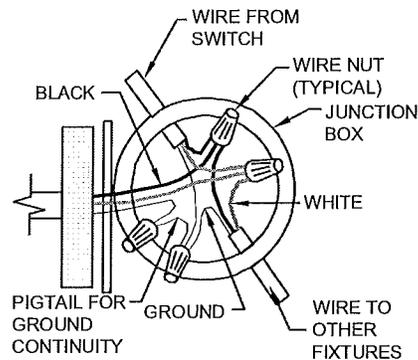
INTERIOR OR EXTERIOR LIGHT FIXTURE

PROCEDURE:

1. Remove blank cover from junction box.
2. Make the wiring connections with the wire nuts provided, black to black wire, white to white wire and ground to ground wire.
3. Push connected wires into junction box. Add non combustible ring between fixture canopy and junction box. (See **CAUTION**).
4. Secure canopy to junction box. Install light bulb and attach globe or shade if necessary.
5. Apply sealant around top and sides of canopy on exterior light installations.
6. Follow wiring diagram for multiple light connections.



CONNECTION FOR SINGLE
LIGHT FIXTURE
(EXTERIOR LIGHT SHOWN)



CONNECTION FOR MULTIPLE
LIGHT FIXTURES

CAUTION

NON COMBUSTIBLE RING REQUIRED WHEN COMBUSTIBLE INTERIOR WALL, EXTERIOR WALL OR CEILING FINISH MATERIAL IS EXPOSED BETWEEN THE FIXTURE CANOPY AND JUNCTION BOX. HARDBOARD, CLADWOOD AND VINYL SIDING ARE CONSIDERED COMBUSTIBLE EXTERIOR SURFACES.

CEILING FAN

Due to the various types of ceiling fans available for on site installation, fans shipped loose with the home contain their specific manufacturer's installation instructions. Follow these instructions to ensure proper installation and operation. A metal electrical box with cover plate and wiring has been provided for fan installation.

CAUTION

BEFORE ATTEMPTING TO INSTALL THE CEILING FAN MAKE SURE THE POWER TO THE FAN WIRING IS OFF.

TELEPHONE WIRE

Some homes have telephone wire installed at the manufacturing facility. The connection of this wiring to the telephone system is to be done by qualified service personnel only.

WARNING: ONLY QUALIFIED SERVICE PERSONNEL SHOULD BE PERMITTED TO INSTALL TELEPHONE WIRING AND/OR TELEVISION CABLE. EXTREME CARE MUST BE TAKEN. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS PERSONAL INJURY AND EVEN DEATH.

THE WALLS AND FLOOR OF THE HOME CONTAIN ELECTRICAL WIRING, PLUMBING AND DUCT MATERIALS. AVOID THESE ITEMS WHEN DRILLING THROUGH AND PLACING WIRE OR CABLES IN THESE CAVITIES.

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

INSTALLATION OF OPTIONAL FEATURES (cont'd.)

AWNINGS, DECKS, PATIO COVERS OR CARPORTS

Observe the following procedures if accessories such as awnings, decks, patio covers or carports, are to be attached to the home.

1. Use the proper awning support railing provided with the awning or railing available through your awning retailer. Choose a freestanding design structure that has columns to support the additional weight. The awning or cover must not add additional gravity or wind load to the manufactured home.
2. Follow the recommendations of the manufacturer and applicable building codes when installing any accessories.
3. Always use the proper size fasteners to ensure mating parts are attached snugly. Make sure there is no strain to the home or damage to the home structure. Attachments should be made only to the upper wall or roof and there must be solid material behind the exterior siding to securely hold the connections. The only connections to the home should be for appearance or water drainage and must not transmit any loads to the home.
4. Use a sealant on all seams or openings that result from installing accessories. The best way is to place weather sealing tape or sealing compound under railing joints or fasteners during assembly, and then seal the seams.

CAUTION

REMEMBER THAT ACCESSORIES WHICH ARE IMPROPERLY INSTALLED MAY DAMAGE THE NEW HOME OR MAR ITS APPEARANCE AND COULD AFFECT THE WARRANTY COVERAGE.

SKIRTING AND CRAWL SPACE VENTILATION

Quite often skirting is used to close up the lower exterior of the home but should not be relied upon to prevent freezing of the plumbing beneath the home. Neither should skirting be relied upon to reduce the need for frost protection of the footings as described earlier in this manual. Even insulated skirting may not prevent freezing if the proper amount of crawl space ventilation is also provided as required below.

When skirting is attached to the lower sidewall or trim of the home's perimeter, be sure to install the skirting so that moist air from under the home is not forced up into the wall cavities. When exterior siding is hardboard or cladwood, the skirting trim must be sealed to the siding trim to keep water from getting between the skirting trim and the siding.

CAUTION

THE AREA UNDER THE HOME MUST BE ADEQUATELY VENTILATED TO MINIMIZE THE ACCUMULATION OF MOISTURE. FAILURE TO PROVIDE ADEQUATE VENTILATION WHEN INSTALLING SKIRTING OR PERIMETER FOUNDATIONS MAY ALLOW MOISTURE TO BUILD UP UNDER THE HOME AND TRANSFER THAT MOISTURE, VIA DIFFUSION OR AIR MOVEMENT, INTO THE HOME ITSELF. THIS MOISTURE CAN RESULT IN THE HIGH HUMIDITY IN THE HOME AND ALSO IN THE FORMATION OF CONDENSATION, FROST OR ICE ON COLD SURFACES.

PROVIDE VENTILATION THROUGH OPENINGS UNDER THE HOME THAT HAVE A NET AREA OF AT LEAST ONE SQUARE FOOT FOR EACH 150 SQUARE FEET UNDER HOME. DISTRIBUTE THE OPENING LOCATIONS EQUALLY ALONG THE LENGTH OF THE HOME ON OPPOSITE SIDES, WITH OPENINGS LOCATED CLOSE TO THE CORNERS TO PROVIDE CROSS VENTILATION. OPENINGS SHALL HAVE INTEGRAL WIRE MESH OR OTHER MEANS WITH MAXIMUM OPENINGS OF 1/4 INCH. MANUALLY OPERATED VENTS SHALL NOT BE USED.

HOMES WITH A MINIMUM 6 MIL. THICK GROUND VAPOR RETARDER WITHIN A CRAWL SPACE* MAY USE ONE SQUARE FOOT VENTING FOR EVERY 1,500 SQUARE FEET UNDER HOME. AT LEAST ONE VENT IS TO BE LOCATED WITHIN THREE FEET OF EACH OF THE FOUR MAIN CORNERS OF THE FOUNDATION (IGNORING OFFSETS).

HOMES WITH OPEN SLATTED DECKING AT RECESSED ENTRIES, OPEN PORCHES OR OPEN DECKS MUST HAVE SKIRTING OR FOUNDATION BEHIND THESE AREAS TO PREVENT WATER FROM DRAINING BACK UNDER THE HOME.

* When the ground vapor retarder option is used, the material may be placed either a) under footings, or b) between footings and base of pier, or c) over footings and around piers. Any holes or tears in the vapor retarder must be patched by appropriate tape or other means and splices in the material must be lapped a minimum of 12 inches. Material need not be stretched tight.

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

INSTALLATION OF OPTIONAL FEATURES (cont'd.)

PIPE HEATING CABLE

Pipe Heating Cable shall be listed for use with manufactured homes and certified by UL, CSA or FMRC. It is designed to be installed where fresh water supply inlet pipes are subjected to prolonged exposure to below-freezing temperatures. An electrical outlet is located adjacent to the water supply inlet for the pipe heating cable connection. Do not attach heating cable to any receptacle on a GFI circuit.

CAUTION

CAUTION: ALWAYS INSTALL PIPE HEATING CABLE IN STRICT ACCORDANCE WITH THE CABLE MANUFACTURER'S INSTALLATION INSTRUCTIONS TO ACHIEVE THE HIGHEST POSSIBLE SAFE HEATING EFFICIENCY.



APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

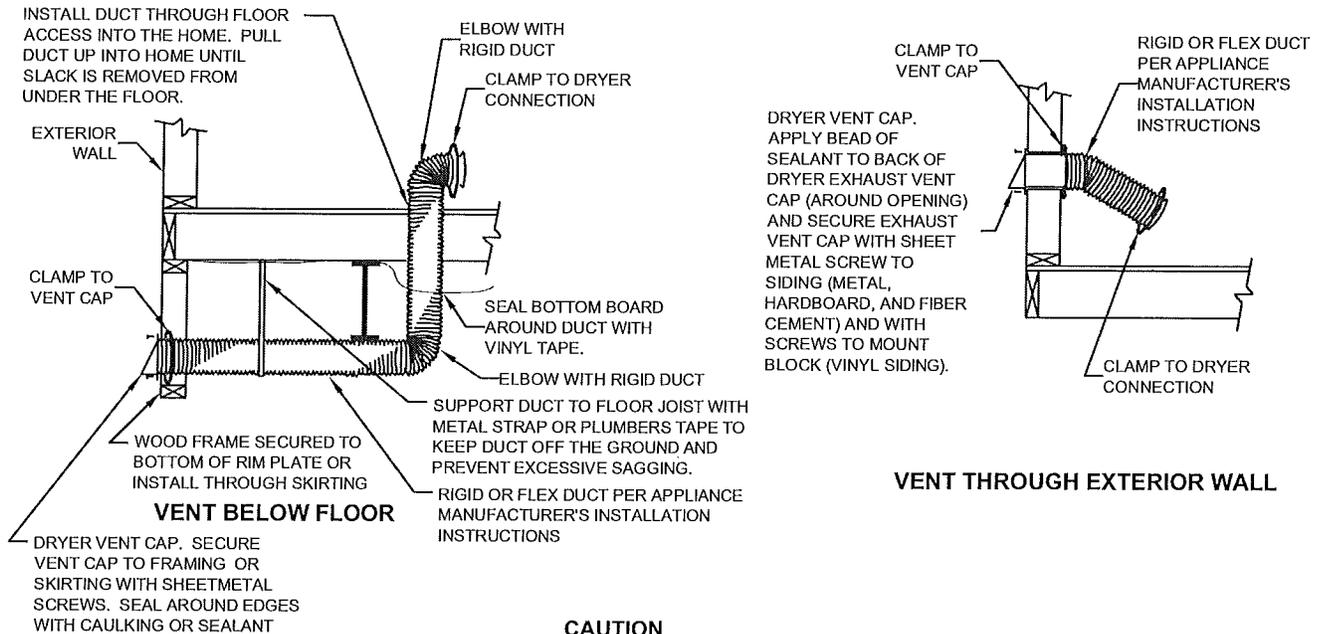


CHAPTER 7 PREPARATION OF APPLIANCES

Some homes may have various fixtures and appliances shipped loose, provided by others or built without certain fixtures or appliances. Review and follow the instructions if any apply to the home being installed.

DRYER VENT INSTALLATION

If provisions are in the home for dryer installation, a dryer vent roughed-in opening has been provided in the utility area/room with access through the floor or exterior wall. To install, remove the material closing off the roughed-in opening and follow these directions given below along with the dryer manufacturer's installation instructions.



CAUTION

UNDER FLOOR DRYER DUCT MUST BE CONTINUOUS AND TERMINATE OUTSIDE THE PERIMETER OF THE HOME, OUTSIDE OF ANY SKIRTING OR FOUNDATION INSTALLED AROUND THE HOME.

AIR CONDITIONING INSTALLATION

Air conditioning may be installed on homes that are designated "suitable for air conditioning" on the home Compliance Certificate. Information to assist in calculating the size of air conditioner needed is included on the certificate.

CAUTION

OVERSIZED AIR CONDITIONING EQUIPMENT CAN LEAD TO POOR OVERALL PERFORMANCE OF THE HOME'S COOLING SYSTEM. OVERSIZED EQUIPMENT CYCLES ON AND OFF FREQUENTLY, WHICH SHORTENS EQUIPMENT LIFE, LOWERING EFFICIENCY, AND INCREASES POWER BILLS. OVERSIZED EQUIPMENT CAN ALSO CAUSE MOISTURE PROBLEMS WITHIN THE HOME. BE SURE TO CONSULT COOLING EQUIPMENT SIZING CHARTS DESIGNED SPECIFICALLY FOR MANUFACTURED HOUSING IN YOUR LOCALITY (SUCH AS THOSE PUBLISHED BY THE MANUFACTURED HOUSING RESEARCH ALLIANCE.)

APPROVED
PFS Corporation
Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

On homes with furnaces listed for modification, the air conditioning evaporator may either be installed inside the furnace cabinet, or exterior to the home and ducted into the home air supply duct system. In either case a heat/cooling thermostat must be installed to control both heat and cooling with a single device.

When a cooling or heat pump coil and/or air conditioning blower are installed on a furnace, they must be listed for installation on the specific model of furnace already in the home.

When the air conditioning evaporator is installed exterior to the home, install return air grill(s) in the floor in a central area of the home so that return air is received from the separate rooms and ducted back to the evaporator.

CAUTION

DO NOT CUT ANY FLOOR FRAMING WHEN INSTALLING RETURN AIR GRILL(S).

Supply air duct connections from the exterior evaporator to the home air supply duct system must be made at a central location on each duct for best performance in each section of the home. Federal regulations require that automatic damper(s) be installed to prevent the discharge air from the exterior air conditioning evaporator from passing back through the furnace, and that automatic damper(s) be installed to prevent the discharge air from the furnace from passing backwards through the exterior air conditioning evaporator duct(s).

Install required electrical connections according to the air conditioner's manufacturer's installation instructions and local codes.

PREPARATION OF APPLIANCES (cont'd.)

FURNACE

This home may have been built without a furnace. Install the remote heat/cooling appliance and the supplied thermostat according to the manufacturer's installation instructions. The home manufacturing facility has installed the thermostat wiring or provided a raceway for the thermostat wiring at the location for the thermostat.

CAUTION:

FLEETWOOD ENTERPRISES' INC. AND ITS SUBSIDIARIES WILL NOT BE HELD RESPONSIBLE FOR THE EFFICIENCY OF THE SYSTEM CONNECTED TO THE IN-FLOOR DUCT SYSTEM NOR ANY DAMAGE INCURRED TO THE HOME BY THIS INSTALLATION.

HEATING OIL SYSTEM

Homes equipped with oil burning furnaces must have their oil supply tank and piping installed on site. These items are not provided by the manufacturer. Review the oil furnace manufacturer's installation instructions for proper piping sizes and installation procedures.

CAUTION:

ALL OIL STORAGE TANK AND PIPING INSTALLATIONS MUST MEET ALL APPLICABLE LOCAL CODES AND REGULATIONS AND SHOULD BE MADE ONLY BY EXPERIENCED QUALIFIED SERVICE PERSONNEL.

FIREPLACE, GAS OR OIL APPLIANCE FLUES

If any accessory gas or oil appliance flue assembly has been partially installed at the manufacturing facility, the assembly and installation must be completed according to the manufacturer's installation instructions provided with the appliance.

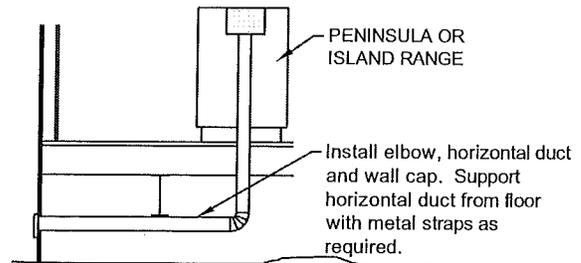
RANGE AND/OR COOK TOP OVEN

If a range and/or cook top and oven is not supplied by the home manufacturing facility, please note the following:

- Install the appliance to provide the required clearances per Federal Standards, which may be more restrictive than appliance manufacturer's normal installation instructions.
- Do not install an appliance which requires a heavier connected energy capacity than the home's system provides (see capacity label on appliance).
- Follow appliance manufacturer's installation instructions except as outlined in a) above.

RANGE VENT DUCT INSTALLATION

This home may be equipped with a ducted "no hood" ventilation system for the kitchen range. The duct is below the floor and must terminate outside the perimeter of the home. Install the duct and surface wall cap, which are provided, according to the range manufacturer's installation instructions.



A plumbing fixture, such as a sink or tub may have been intentionally omitted from this home. If so, the fixture that is installed at the home site by others must be a listed fixture and must be installed and the water and drain plumbing connections completed and tested according to the fixture manufacturer's instructions.

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

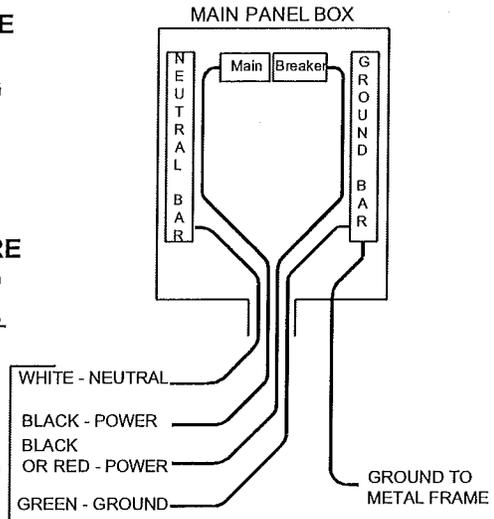
CHAPTER 8 UTILITY SERVICE CONNECTIONS AND TESTING

WARNING: THIS PANEL BOX IS WIRED WITH THE GROUNDING SYSTEM INSULATED FROM THE NEUTRAL SYSTEM. CONNECT THE GROUNDING BUS IN THIS PANEL THROUGH A PROPERLY SIZED GREEN COLORED INSULATED CONDUCTOR TO THE SERVICE ENTRANCE EQUIPMENT (METER BASE) LOCATED ON OR ADJACENT TO THE HOME. DO NOT USE A 3 WIRE FEEDER SYSTEM THAT DOES NOT CONNECT TO THE GROUND BAR. IT IS ILLEGAL AND UNSAFE.

Use a 4 wire feeder system to connect this panel to the service entrance equipment (meter base).

SEE TABLE BELOW FOR WIRE SIZES

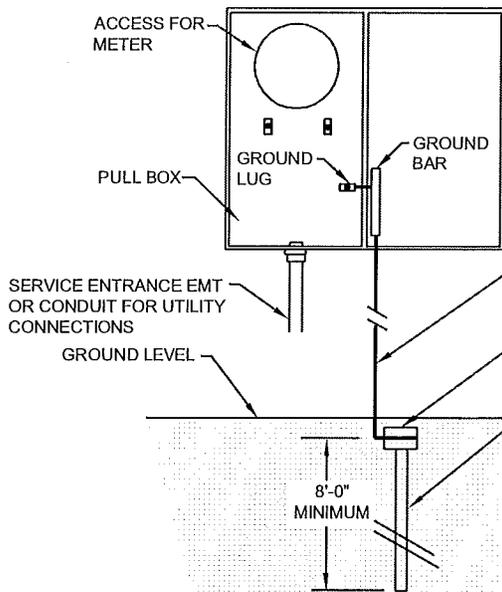
TO SERVICE ENTRANCE (METER BASE)



All conductors with outer sheathing labeled THHN nylon jacket or equivalent unless otherwise noted.

ELECTRICAL FEEDER AND EQUIPMENT SIZES									
MAIN BREAKER SIZE IN PANEL BOX (AMPS)	COPPER CONDUCTORS				ALUMINUM CONDUCTORS				MAX. CALCULATED NEUTRAL FEEDER LOAD (AMPS)
	MIN. SIZE RACEWAY CONDUIT DIAMETER (IN.)	FEEDER CONDUCTOR / SIZES			MIN. SIZE RACEWAY CONDUIT DIAMETER (IN.)	FEEDER CONDUCTOR / SIZES			
		RED & BLACK (POWER)	WHITE (NEUTRAL)	GREEN (GROUNDING)		RED & BLACK (POWER)	WHITE (NEUTRAL)	GREEN (GROUNDING)	
50	1	#6	#6	#8	1	#6	#6	#6	50
100	1 1/4	#4	#4	#8	1 1/4	#2	#2	#6	100
150	1 1/2	#1	#2	#6	2	#2/0	#1/0	#2	115
200	1 1/2	#2/0	#1/0	#4	2	#4/0	#2/0	#1/0	115

GROUNDING CONDUCTOR INSTALLATION



NOTE: IF THE HOME HAS A METER BASE INSTALLED AT THE MANUFACTURING FACILITY, A GROUND WIRE AND GROUND ELECTRODE MUST BE INSTALLED. REVIEW THIS DIAGRAM FOR PROPER INSTALLATION INFORMATION.

#6 MIN BARE COPPER GROUNDING WIRE PROVIDED BY MANUFACTURER. IF MANUFACTURER PROVIDES A MINIMUM 1/2 INCH EMT OR CONDUIT RACEWAY THE #6 MINIMUM BARE COPPER WIRE IS PROVIDED BY THE RETAILER FOR INSTALLATION.

* CLAMP SUITABLE FOR DIRECT BURIAL. LOCATE FLUSH WITH OR BELOW GROUND LEVEL

* 5/8" DIAMETER x 8'-0" LONG IRON ELECTRODE.

DRIVE ELECTRODE TO A DEPTH OF NOT LESS THAN 8 FEET SO THAT AT LEAST 8 FEET OF THE ELECTRODE IS IN CONTACT WITH THE SOIL.

WHEN ROCK BOTTOM IS ENCOUNTERED, THE ELECTRODE CAN BE DRIVEN NOT TO EXCEED 45 DEGREES FROM VERTICAL OR BURIED IN A TRENCH THAT IS AT LEAST 2 1/2 FEET DEEP.

* NOT PROVIDED BY HOME MANUFACTURER

APPROVED
PFS Corporation
Madison WI - 9
 6/8/04
HUD Manufactured
Home
Construction &
Safety Standard

WATER SYSTEM CONNECTION

The hot and cold water system is designed for a maximum inlet water pressure of 80 pounds per square inch (psi). If the home is being connected to local water supply pressure that exceeds 80 pounds per square inch (psi), a pressure reducing valve must be installed to limit the supply pressure. Be sure to install a master cold water shutoff full flow valve in the water supply line adjacent to the home.

UTILITY SERVICE TEST PROCEDURES

SYSTEMS TEST

All utility systems are given a quality assurance test at the manufacturing facility. After home installation is complete, all utility service connections should be tested to ensure no damage occurred in transit and that the final connections are correct.

CAUTION

ALL UTILITY CONNECTIONS MUST BE MADE BY QUALIFIED SERVICE PERSONNEL WHO ARE FAMILIAR WITH LOCAL REGULATIONS.

GAS SYSTEM TEST PROCEDURES

The gas piping supply system is designed for a pressure not exceeding 14 inch water column (1/2 psi) and not less than 10 inch water column (3/8 psi).

WARNING: GAS APPLIANCES IN THIS HOME ARE EQUIPPED FOR NATURAL GAS. IF THE GAS SUPPLY IS LIQUIFIED PETROLEUM GAS (LPG), APPLIANCES MUST BE CONVERTED TO LPG ACCORDING TO INSTRUCTIONS PROVIDED BY THE MANUFACTURER OF EACH APPLIANCE.

APPLIANCE ORIFICES:

SPECIAL ORIFICES AND REGULATORS ARE REQUIRED FOR EACH TYPE OF GAS AT ALTITUDES ABOVE 3000 FEET. SEE THE MANUFACTURER'S INSTALLATION INSTRUCTIONS FOR ANY MODIFICATIONS PER THE GAS TYPE USED BY THE APPLIANCE.

DO NOT LIGHT APPLIANCE PILOT LIGHT(S) UNTIL EACH APPLIANCE HAS BEEN CHECKED, THE ROOF JACK (VENT) HAS BEEN INSTALLED (IF APPLICABLE), AND ALL GAS UTILITY CONNECTIONS HAVE BEEN MADE AND TESTED.

1. To check the gas system for leaks, first close all appliance controls and all appliance pilot light valves (see appliance instructions included in the home or posted on the appliance).
2. Open the gas shutoff valve on the supply line to each appliance.
3. Attach an ounce gauge on the main gas inlet to the home.
4. Carefully pressurize the system to not more than 8 ounces of pressure.

<p>APPROVED PFS Corporation Madison WI - 9 6/8/04 HUD Manufactured Home Construction & Safety Standard</p>
--

CAUTION

DO NOT PRESSURIZE THE GAS LINE IN EXCESS OF 8 OUNCES MAXIMUM TO AVOID POSSIBLE DAMAGE TO GAS VALVES AND REGULATORS.

5. Apply an ammonia-free soapy water or bubble solution to the joints at both ends of the appliance connector. If bubbles form, tighten connection until there are no more bubbles.

CAUTION

DO NOT USE SOLUTION CONTAINING AMMONIA TO BUBBLE CHECK COPPER OR BRASS FITTINGS.

After completion of test, connect home gas inlet to gas supply line. Use a listed gas connection and make sure the capacity is the same as indicated on the label by the gas inlet. Check the inlet connection for leaks per step 5 above.

WATER SYSTEM TEST PROCEDURES

The water system test must be made after any water crossovers are connected. Fill the water distribution system with water and bleed all air from the highest and farthest points of the system. Use a hydrostatic pump, valve, and gauge to pressurize the water lines to 100 pounds per square inch (psi). Verify that the pressure remains for a period of 15 minutes without loss.

This test is recommended to be conducted after power and / or water are connected to the home. First complete the Water System Connection and / or Electrical System Test Procedures.

WARNING: IT IS NOT SAFE TO FILL THE WATER HEATER TANK WITH HIGH PRESSURE AIR ONLY. DISCONNECT WATER HEATER FROM WATER SYSTEM BY CONNECTING THE HOT AND COLD WATER LINES TOGETHER, OR FILL WATER HEATER TANK WITH WATER BEFORE PRESSURIZING THE WATER LINES WITH AIR. THIS PROCEDURE WILL PROTECT THE APPLIANCE FROM DAMAGE AND PROTECT THOSE INVOLVED IN THE TEST FROM POSSIBLE INJURY.

ELECTRICAL SYSTEM TEST PROCEDURES

Perform the following tests after electrical connections to the home are complete. Perform the ground continuity test *before* turning on the electrical power to the home, and perform the polarity and operation tests *after* the electrical power is turned on.

- 1) Before turning "ON" the main circuit breaker, proceed as follows:
 - A Connect one clip of a flashlight continuity tester to a convenient ground and touch the other clip to each light fixture canopy. The continuity light should come on if each fixture is properly grounded.
 - B Using the continuity tester, check every direct-connected appliance or fan. Be sure the tester is hooked to a convenient ground and to the metal frame of the appliance.
 - C Using the continuity tester, check the continuity between the chassis frame and
 - a. Metal gas piping.
 - b. Metal water piping.
 - c. Metal raceway below main electrical panel box.
 - d. Between one riser of heat duct and convenient ground.
 - D Investigate and correct any loss of grounding continuity.

NOTE: CONTINUITY TO GROUND IS NOT REQUIRED ON METAL INLET OF PLASTIC PIPED WATER SYSTEM. WHEN PLUMBING FIXTURES SUCH AS METALLIC SINKS, TUBS, FAUCETS AND SHOWER RISERS ARE CONNECTED ONLY TO PLASTIC WATER PIPING AND PLASTIC DRAIN PIPING, CONTINUITY TO GROUND IS NOT REQUIRED.

2. Turn "ON" the main circuit breaker and each individual circuit breaker.

CAUTION

A LABEL HAS BEEN PLACED ON OR OVER THE ELECTRICAL WATER HEATER BREAKER IN THE MAIN PANEL BOX. MAKE SURE THE WATER HEATER TANK IS FILLED WITH WATER BEFORE TURNING THE BREAKER TO THE "ON" POSITION. FAILURE TO DO SO WILL CAUSE THE WATER HEATING ELEMENT TO OVERHEAT AND FAIL. THIS ITEM IS NOT COVERED BY THE HOME WARRANTY.

Proceed as follows:

- A Plug an AC receptacle wiring tester into each receptacle in the home to check for reversed polarity, open grounds and shorts.
- B Investigate and repair any reverse polarity, open grounds, or shorts that are found.
- C Install light bulbs and fluorescent tubes if not already installed. Make sure each light fixture is operable by turning the appropriate switch to "ON" position.
- D Repair or replace any defective items.

<p>APPROVED PFS Corporation Madison WI - 9 6/8/04 HUD Manufactured Home Construction & Safety Standard</p>
--

DRAIN SYSTEM TEST PROCEDURES

The completed drain waste system should be subjected to a flood level test as follows:

1. Be sure the home is level, all fixtures are connected, and the plug or cap is installed at the outlet. Fill entire system with water to the rim of the water closet (toilet). Make sure tub and shower drains are plugged.
2. After all trapped air has been released, maintain the test for not less than 15 minutes to be certain there are no leaks. If leaks are found, make necessary repairs and test again for not less than 15 minutes. If no leaks are found, unplug the system at the outlet and drain the water from the system.
3. Test items higher than the water closet (toilet), such as kitchen sink and lavatory, by filling with water and then emptying. As water drains, check to be sure there are no leaks in drain piping.

Home Installation Manual Calculation Index

This is a partial list of approved calculations used in preparation of this manual

<u>Calc. No.</u>	<u>Description</u>
0022116	Single-Wide Anchoring, WZ-I
0022123	Main Beam Footings, over 16"
0022123	Main Beam Bending Check (pages 3-5)
0022127	Main Beam Footings, Standard Sizes
0022130	Perimeter Footings
0022135	Footing Strength Check
0022169	Opposite (Second) Beam Anchoring

APPROVED
PFS Corporation
Madison WI - 9
6/8/04
HUD Manufactured
Home
Construction &
Safety Standard