

**Board of High Pressure Piping Systems
Steam Committee - Meeting Minutes
August 25, 2008
Minnesota Room – Department of Labor and Industry
443 Lafayette Road North, Saint Paul
DLI.CCLDBOARDS@State.MN.US**

Members Present:

Robert Bastianelli
Mark Kincs
Mark Geisenhoff
Larry Jordan
Todd Green (DLI Commissioner's designee)

Visitors:

Gary Thaden

I. Call To Order

The meeting was called to order by Chair Robert Bastianelli at 9:10 a.m.

II. Approval of Meeting Agenda

Jordan moved to accept the Agenda, seconded by Geisenhoff. The vote was unanimous and the motion passed.

III. Approval of Previous Meeting Minutes

A motion to accept the meeting minutes from August 18, 2008 was made by Jordan, seconded by Geisenhoff. The vote was unanimous and the motion passed.

IV. Regular Business

- A. **Rulemaking.** The Steam Committee is tasked with reviewing and recommending revisions to Rule Sections 5230.0250 through 5230.1060.

CHAPTER VI - INSPECTION, EXAMINATION, AND TESTING

The Committee reviewed the 8-20-08 draft language for Examination of Welded Pipe Joints prepared by Todd Green and Wendy Legge.

The Committee agreed by consensus that Wendy should be consulted on whether the paragraph on Visual Examination should be revised to state that “the administrative authority shall have the right to perform visual examinations” rather than “the administrative authority shall perform visual examinations”. The Committee’s concern is that the draft language places a hold point on the installation process that may be unnecessary.

The Committee agreed by consensus that the words “...~~for labor, materials, and all testing media...~~” are unnecessary and should be removed from the paragraph on Radiographic, Liquid Penetrant, Magnetic Particle, or Ultrasonic Examination.

The 8-20-08 draft included similar language proposed for inclusion in the ammonia and bioprocess sections of the code that will be presented to the Ammonia and Bioprocess Committees for their consideration.

Minnesota-Specific Rule Revisions

Green presented several Minnesota-specific Rule revisions for consideration.

CHAPTER II - DESIGN

Quarter Turn Valves. The Committee discussed the stipulations for use of slow-acting, quarter-turn valves used as steam stop valves as presented in Para. 122.1.7. The Committee agreed by consensus not to extend, at this time, the requirement on slow actuation of quarter-turn valves or preclude their use in other applications.

Pressure Gage Installation on Low Pressure Side of Pressure Reducing Valves.

The Committee voted unanimously to accept a motion by Green, seconded by Jordan, to add existing 5230.0360 Subp. 4 language on pressure gage installation requirements to Para. 122.5.1.

Pipe Sleeves. The Committee agreed by consensus not to incorporate language in existing 5230.0460 on pipe sleeve requirements into the proposed Rule revisions.

Trap Discharge Into A Low Pressure Receiver. The Committee voted unanimously to accept a motion by Bastianelli, seconded by Green, to add existing 5230.0470 Subp. 5 language on trap discharge limitations to low pressure receivers to Para. 122.11.2.

CHAPTER III - MATERIALS

Use of Furnace Butt Welded Pipe. The Committee voted unanimously to accept a motion by Bastianelli, seconded by Jordan, to amend Chapter III to prohibit the use of furnace butt welded pipe on high pressure piping systems.

V. Special Business – None

VI. Subcommittee Reports - None

VII. Complaints - None

VIII. Open Forum - None

IX. Committee Discussion

X. Announcements

A. Next Regularly Scheduled Meetings:

- i. September 10, 2008, 10:00 a.m. – Minnesota Room, DLI

XI. Adjournment

A motion was made by Jordan, seconded by Geisenhoff, to adjourn the meeting. All voted in favor, and the motion passed. Meeting adjourned at 10:45 a.m.

Respectfully Submitted,

Mark Kincs

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