

**Board of High Pressure Piping Systems**  
**Meeting Minutes**  
**Thursday, April 9, 2015 – 10:00 a.m.**  
Minnesota Room – Department of Labor and Industry  
443 Lafayette Road North, St. Paul, MN 55155

**Members Present**

Larry Stevens Jr. (Chair)  
Mark Kincs  
Jim Andrie  
Chris Savage  
Mark Geisenhoff  
Vicki Sandberg  
Dave Carlson  
Marit Brock  
Russ Scherber  
Todd Green  
Tim Daugherty  
Bob Bastianelli

**Members Absent**

*Mark Slagle*

**DLI Staff & Visitors**

Bill Bierman (DLI)  
Suzanne Todnem (DLI)  
Lyndy Lutz (DLI)  
Roger Thein (St. Paul Pipefitters JATC)  
Gary Thaden (MMCA)  
Andy Snope (IBEW)  
Phil Raines (ABC)

**I. Call to Order**

The meeting was called to order at 10:00 a.m. by Chair Stevens. Housekeeping announcements were made and a quorum was met.

**II. Approval of Meeting Agenda**

A motion was made by Andre, seconded by Bastianelli, to approve the agenda as presented. The vote was unanimous; the motion carried.

**III. Approval of Previous Meeting Minutes**

A motion was made by Daugherty, seconded by Scherber, to approve the January 8, 2015 HPPS Board meeting minutes. The vote was unanimous; the motion carried.

**IV. Regular Business**

**A. HPPS rules**

Bierman provided an update. The Notice of Adoption was published on March 16, 2015 and the Governor did not veto the rule. The only comment was an address change for ASME. The rules will become effective on September 12, 2015.

**B. Licensing and permitting**

Green provided an update and referred to Attachment A – Proposed License Fee Reductions, Attachment B – New Licenses Issued, and Attachment C – HPP Permits Issued – Summary by Type and Subtype. He noted that the department was proposing a 25% reduction in license fees (2 year cycle).

**C. Continuing Education**

Nothing to report

**IV. Special Business**

Nothing to report.

**V. Complaints**

Nothing brought forth.

**VI. Open Forum**

Nothing brought forth.

**VII. Board Discussion**

- Andrie stated that the new rule for IR2 had been published and the board should begin the review process. There was discussion about CO2 and Green noted that it would fall outside the scope of the code and anything that came forward would require a statute change.
- Mark Kincs said his review of the 2014 edition of the B31.1 code was not yet complete but was working on it. He noted the mandatory date was mid-February and there were some notable, significant changes in preheat and post-weld exemptions. He added there was no required preheat for carbon steel as long as a certain level of preheat was met and a controlled deposition of the weld was done.

**VIII. Announcements**

**A. Next Regularly Scheduled Meetings – Minnesota Room, DLI**

1. Thursday, July 9, 2015 at 10:00 a.m. (Annual meeting)
2. Thursday, October 8, 2015 at 10:00 a.m.

**IX. Adjournment**

A motion made by Bastianelli, seconded by Sandberg, to adjourn. The vote was unanimous; the motion carried. The meeting adjourned at 10:31 a.m.

Respectfully Submitted,

*Robert Bastianelli*

Robert Bastianelli

Secretary

# PROPOSED LICENSE FEE REDUCTIONS

## HIGH PRESSURE PIPING

LICENSE TYPE	CURRENT FEE	PROPOSED FEE	NUMBER
Registered unlic. HPP pipefitter (RF)	\$19.00	\$14.00	371
HPP journey pipefitter (HJ)	\$53.00	\$43.00	2,230
HPP contracting pipefitter (HM)	\$96.80	\$83.00	338
HPP business (HC)	\$206.80	\$168.00	141

Date: 04/09/2015

Time: 07:20:18

# New Licenses Issued

Calendar Years  
2011 - 2015

<b>High Pressure Piping</b>	<b>2011</b>	<b>2012</b>	<b>2013</b>	<b>2014</b>	<b>2015</b>
<b>HIGH PRESSURE PIPING BUSINESS</b>	<b>8</b>	<b>10</b>	<b>9</b>	<b>10</b>	<b>1</b>
<b>HPP CONTRACTING PIPEFITTER</b>	<b>13</b>	<b>7</b>	<b>15</b>	<b>10</b>	<b>4</b>
<b>HPP JOURNEYMAN PIPEFITTER</b>	<b>115</b>	<b>125</b>	<b>136</b>	<b>58</b>	<b>13</b>
<b>REG UNL HPP PIPEFITTER</b>	<b>71</b>	<b>140</b>	<b>254</b>	<b>172</b>	<b>45</b>
<b>Total High Pressure Piping Issued:</b>	<b>207</b>	<b>282</b>	<b>414</b>	<b>250</b>	<b>63</b>
<b>Total Licenses Issued:</b>	<b>207</b>	<b>282</b>	<b>414</b>	<b>250</b>	<b>63</b>

**HPP PERMITS ISSUED - Summary by Type and Subtype****For the Period 1/1/2015 thru 4/9/2015**

<b>Type / SubType</b>	<b># of Permits Issued</b>	<b>Fees Charged</b>
HPP BLANKET	62	\$25,673.80
HPP STANDARD	66	\$54,390.72
HPP TIME MATERIALS	21	\$6,861.90
<b>Totals:</b>	<b>149</b>	<b>\$86,926.42</b>

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**For the Period 1/1/2014 thru 12/31/2014**

HPP BLANKET	142	\$208,325.67
HPP STANDARD	255	\$352,772.56
HPP TIME MATERIALS	120	\$68,868.87
<b>Totals:</b>	<b>517</b>	<b>\$629,967.10</b>

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**For the Period 1/1/2013 thru 12/31/2013**

HPP BLANKET	112	\$223,967.30
HPP STANDARD	235	\$244,252.71
HPP TIME MATERIALS	109	\$135,884.83
<b>Totals:</b>	<b>456</b>	<b>\$604,104.84</b>

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**For the Period 1/1/2012 thru 12/31/2012**

HPP BLANKET	112	\$270,058.36
HPP STANDARD	235	\$259,709.51
HPP TIME MATERIALS	66	\$56,079.90
<b>Totals:</b>	<b>413</b>	<b>\$585,847.77</b>

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